# CUSTOM RUBBER BELT FABRICATION

#### **BELT SPLICING OPTIONS**



#### **FASTENER SPLICES**







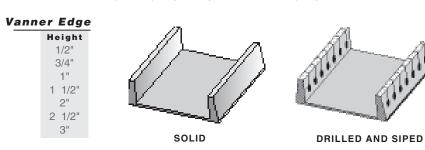




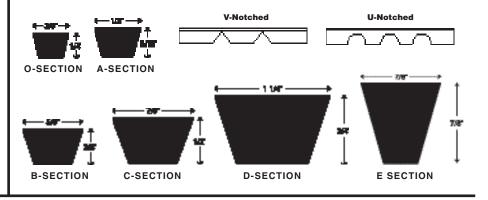


### **VANNER EDGE**

Vanner can be drilled and siped to improve flexibility on smaller diameter pulleys.



## **STANDARD V-GUIDES**



### MINIMUM RECOMMENDED PULLEY DIAMETERS

Manufacturer's recommended pulley diameter for each belt specification should be used if larger than those listed below.

Standard Cleats		<b>Heavy Duty Cleats</b>		Square Cleats		Vanner Edges		
Height	Pulley Dia.	Height	Pulley Dia.	Height	Pulley Dia.	Height	Solid	Drilled/Siped
1"	4"	1"	5"	3/8" x 3/8"	3"	1/2"	9"	6"
1 1/2"	5"	1 1/2"	8"	1/2" x 1/2"	4"	1"	10"	6"
2"	6"	2"	10"	3/4" x 3/4"	8"	1 1/2"	16"	8"
2 1/2"	8"	3"	12"	1" x 1"	10"	2"	18"	12"
3"	10"	4"	14"			2 1/2"	20"	12"
		5"	18"			3"	24"	16"
		6"	18"					

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