

Crimp Recommendations

## Crimped Global Air King Recommendation Guide

See page 93 for Global Air King products.

### 1/2" Global Air King

Hose I.D.	Stem Part #	Ferrule Part #	Hose O.D.		Crimp Diameter (±0.005)	% Reduction
			Fractional	Decimal		
1/2"	GAM1	CCF0906	54/64	0.8438	0.840	15
		CCF0906	55/64	0.8594	0.853	15
		CCF0906	56/64	0.8750	0.867	15

### 3/4" Global Air King

Hose I.D.	Stem Part #	Ferrule Part #	Hose O.D.		Crimp Diameter (±0.005)	% Reduction
			Fractional	Decimal		
3/4"	GAM6	CCF1120	1-5/64	1.0781	1.082	20
		CCF1120	1-6/64	1.0938	1.094	20
		CCF1149	1-7/64	1.1094	1.107	20
		CCF1149	1-8/64	1.1250	1.119	20
		CCF1190	1-9/64	1.1406	1.122	20
		CCF1190	1-10/64	1.1563	1.134	20
		CCF1218	1-11/64	1.1719	1.147	20
		CCF1218	1-12/64	1.1875	1.159	20
		CCF1246	1-13/64	1.2031	1.182	20
		CCF1246	1-14/64	1.2188	1.194	20

### 1" Global Air King

Hose I.D.	Stem Part #	Ferrule Part #	Hose O.D.		Crimp Diameter (±0.005)	% Reduction
			Fractional	Decimal		
1"	GAM11	CCF1438	1-25/64	1.3906	1.388	20
		CCF1438	1-26/64	1.4063	1.400	20
		CCF1469	1-27/64	1.4219	1.413	20
		CCF1469	1-28/64	1.4375	1.425	20
		CCF1500	1-29/64	1.4531	1.438	20
		CCF1500	1-30/64	1.4688	1.450	20
		CCF1531	1-31/64	1.4844	1.463	20
		CCF1531	1-32/64	1.5000	1.475	20