



# Wear Prevention and Rebuilding

- Restores worn surfaces
- Provides wear and impact resistant coatings
- Use on new parts to extend life
- Available in both trowelable and brushable forms



## ARE YOU EXPERIENCING CORROSION OR WEAR?

### Helpful Hints:

- Clean surfaces with Loctite® ODC-Free Cleaner & Degreaser
- Use expanded metal to fill large voids
- Roughen surfaces to ensure adhesion

**Corrosion**  
(e.g. chemical, rust, etc.)

**Wear**

**Impact or sliding abrasion resistance?**

**Sliding**

**Impact**

**Are you filling deep or shallow wear?**

**Deep**

**Shallow**

### Solution

**Loctite® Nordbak®  
Chemical Resistant  
Coating**

**Loctite® Nordbak®  
Wearing Compound**

**Loctite® Nordbak®  
High Impact  
Wearing Compound**

**Loctite® Nordbak®  
Pneu-Wear**

**Loctite® Nordbak®  
Brushable Ceramic**

**Loctite® Nordbak®  
Wear Resistant Putty**

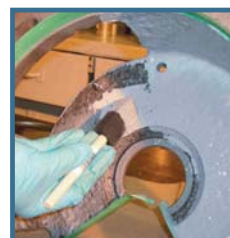
**Loctite® Fixmaster®  
Flex 80™ Putty**

<b>Color</b>	Grey	Grey	Grey	Grey	Grey or White	Grey	Black
<b>Maximum Temperature</b>	150°F (66°C)	250°F (121°C)	250°F (121°C)	250°F (121°C)	200°F (93°C)	225°F (107°C)	180°F (82°C)
<b>Working Time*</b>	20 min.	30 min.	30 min.	30 min.	Grey 30 min. White 15 min.	30 min.	10 min.
<b>Cure Time*</b>	16 hr.	7 hr.	6 hr.	6 hr.	Grey 6 hr. White 5 hr.	6 hr.	8 hr.
<b>Common Sizes / Part Number</b>	12 lb. kit – 96092	5 lb. kit – 99813 25 lb. kit – 99812	25 lb. kit – 39918	3 lb. kit – 98383 25 lb. kit – 98382	2 lb. kit grey – 98733 6 lb. kit grey – 98732 2 lb. kit white – 96443	1 lb. kit – 98742 3 lb. kit – 98743	1 lb. kit – 97423 6 lb. kit – 97422

\* At 77°F (25°C)

### Additional Products

Name	Type	Part #	Pkg. Size
Loctite® Nordbak® High Temp. Wearing Compound	450°F (232°C)	99112	25 lb. kit
Loctite® Nordbak® High Temperature Pneu-Wear	450°F (232°C)	98372	25 lb. kit
Loctite® Nordbak® Ultra High Temp. Wearing Compound	550°F (288°C)	96392	25 lb. kit
Loctite® Nordbak® Ultra High Temperature Pneu-Wear	550°F (288°C)	96332	25 lb. kit
Loctite® Nordbak® Fast Cure Wearing Compound	3 hr. cure	96373	6 lb. kit
Loctite® Nordbak® Fast Cure Pneu-Wear	3 hr. cure	96363	6 lb. kit
Loctite® Nordbak® High Temperature Brushable Ceramic	550°F (288°C)	96433	2 lb. kit
Loctite® Nordbak® Castable Wearing Compound	Mold wear resistant parts	98992	25 lb. kit
Loctite® Nordbak® Ceramic Tile Adhesive	200°F (93°C)	97762	20 lb. kit
Loctite® Fixmaster® Flex™ Metal Primer	Promotes the adhesion of Loctite® Flex™ Urethanes to metal	98471	3.3 fl. oz.
Loctite® Nordbak® Combo Bead Wearing Compound	250°F (121°C)	96303	6 lb. kit
Loctite® Nordbak® Brushable Ceramic – Thin Mil	Grey Blue	40592 40591	2 lb. kit 2 lb. kit



#### Loctite® Nordbak® Chemical Resistant Coating

Smooth, glossy, low friction finish protects against turbulence, abrasion, and cavitation. This advanced epoxy protects equipment from extreme chemical attack and corrosion. Low



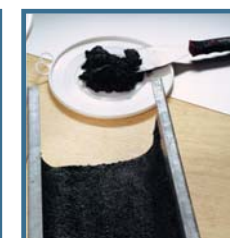
#### Loctite® Nordbak® Wearing Compound

Trowelable compound that protects against sliding abrasion. Use to rebuild and protect chutes, pump housings, elbows, cyclones, and material handling equipment.



#### Loctite® Nordbak® High Impact Wearing Compound

Rubber modified compound absorbs impact. Recommended where both sliding abrasion and impact are present.



#### Loctite® Nordbak® Pneu-Wear

Resists fine particle abrasion caused in pipe elbows of pneumatic conveyor systems. **ABS Approved.**



#### Loctite® Nordbak® Brushable Ceramic

Smooth, wear resistant, low friction coating to combat turbulence and cavitation on components such as pump housings and impellers. **Grey version is approved for use in potable water systems,**



#### Loctite® Nordbak® Wear Resistant Putty

Ceramic fibers give this trowelable putty excellent wear and abrasion resistance with a smooth, low friction finish. Can be used over other wearing compounds to fill voids.



#### Loctite® Fixmaster® Flex 80™ Putty

A trowelable, two-part urethane for rebuilding and repairing rubber parts and linings, providing impact, abrasion, and corrosion resistant protection. Use Flex™ accessory products to properly etch, clean, and

**GOODYEAR**  
RUBBER PRODUCTS INC.

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