

Grouting

- Chemical and corrosion resistance
- Self-leveling and non-shrinking
- Stronger than concrete
- . Bond to concrete, wood, metals, brick, and other common building materials



GROUTING

Helpful Hints:

Solution

 Replace traditional steel chocks with Loctite® Fixmaster® Marine Chocking for mounting equipment in the marine industry

		Is this a marine application?			
				Setting an	chor bolts, od or rebar
Yes		No		an oudou i	od or robui
	Self-Leveling Applications				
	Up to 1"	Up to 6"	Up to 18"		
Loctite® Fixmaster® Marine Chocking	Loctite® Fixmaster® Fast Set Grout	Loctite® Fixmaster® Deep Pour Grout	Loctite® Fixmaster® Super Grout		ixmaster® Solt Grout

Color	Green or Orange	Red	Black	Red	Grey
Maximum Temperature	250°F (121°C)	200°F (93°C)	225°F (107°C)	225°F (107°C)	110°F (43°C)
Compressive Strength / Tension Load	22,000 psi/NA	14,500 psi/NA	14,500 psi/NA	12,900 psi/NA	NA/14,146 lbs. [†]
Working Time'	10-15 min.	10 min.	30 min.	285 min.	20 min.
Functional Cure	24 hrs.	12 hrs.	24 hrs.	24 hrs.	2 hrs.
Common Sizes / Part Number	1 gallon kit orange – 37316 2 gallon kit orange – 96102 2 gallon kit green – 97572	2 gallon kit - 39637	5 gallon kit – 99545	5 gallon kit – 33510	20.7 fl. oz. dual cartridge – 1108885

Typical value @ 77°F (25°C)

^{† 9}D is the embedment depth of the anchor (9 X 1/2"); in this example, a 1/2" threaded rod embedded 4-1/2" in 3,000 psi concrete

Additional Products							
Name	Features	Part #	Pkg. Size				
Loctite® Fixmaster® Anchor	A high performance product with greater	1108757	8.6 fl. oz. coaxial cartridge				
Bolt Grout	tension load capacity	1108758	20.7 fl. oz. dual cartridge				



Loctite® Fixmaster® **Marine Chocking**

Self-leveling, fast-curing, non-shrinking grout. Outstanding chemical and vibration resistance and compressive strength to withstand maximum loads. ABS Approved.



Loctite® Fixmaster® **Fast Set Grout**

Self-leveling, non-shrinking grout for installing machinery and setting anchor bolts. Cures quickly. Can be poured up to 1" thick. Compression strength and chemical resistance are superior to concrete. Forms strong bonds to old concrete and to itself.



Loctite® Fixmaster® **Deep Pour Grout**

Aggregate-filled, epoxy system for pours up to 6" deep, including self-leveling applications under rails and sole plates. High strength material bonds to steel, concrete, and itself. Withstands high torque load.



Loctite® Fixmaster® **Super Grout**

Designed for grouting up to 18" deep, including self-leveling applications under rails and sole plates. A 100% solids epoxy system that is non-shrinking, chemical and corrosion resistant, stronger than concrete, and withstands high torque loading.



Loctite® Fixmaster® **Anchor Bolt Grout**

This two-part structural epoxy is solvent free, odorless, high strength, and non-sag. It is formulated to anchor threaded rods, bolts, rebar dowels, and smooth dowels into concrete, grout-filled block, and masonry. Also available in a high strength formula.



GOODYEAR | Call Toll Free: 1-866-711-4673 WebSales@GoodyearRubberProducts.com

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