

TROUBLESHOOTING

ORDERING

1. What type of failure is occurring? Has the application worked before?
2. Was proper and adequate adhesive/sealant used?
3. Was proper and adequate primer/activator used?
4. Do service conditions exceed the capability of the adhesive sealant?
 - (a) operating temperature
 - (b) excessive pressure too soon
 - (c) fluid compatibility
 - (d) impact on environment
5. Were parts adequately cleaned prior to applying adhesive?

Note: If adhesive failure, is cured residue on one or both parts?
If one part is bare, check that part for contamination.
6. Were proper assembly techniques utilized?
7. Was adhesive/sealant allowed adequate cure time prior to service?
8. Do assembly/part conditions exceed capability of the adhesive/sealant?
 - (a) excessive gaps
 - (b) component materials
 - (c) improper joint design
 - (d) inadequate clamping/fixturing
9. If additional assistance is required, please call our HENKEL TECHNICAL INFORMATION LINE. See back cover for the Henkel Technical Information number in your area.

Note: Reference Materials

- (a) Product selection, cure times, gap fill, etc.; use Product Selector Slide Rule (LT-776)
- (b) Fluid Compatibility Chart (LT-836)

LIMITATION OF WARRANTY

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof.

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PRODUCT LISTING/ORDER INFO.

LOCTITE® ADHESIVES	SIZE	ITEM NO.
330™ DEPEND® ADHESIVE – NO-MIX	25 ml syringe kit	20251
	250 ml tube kit	20252
	250 ml tube	33058
	300 ml cartridge	33064
380™ BLACK MAX® INSTANT ADHESIVE – TOUGHENED	3 g tube	38004
	1 oz. bottle	38050
	1 lb. bottle	38061
404™ QUICK SET™ INSTANT ADHESIVE	½ oz. bottle	46551
	4 oz. bottle	46548
	1 lb. bottle	46561
H8600™ WELD ELIMINATOR™ STRUCTURAL ADHESIVE	50 ml dual cartridge	40875
	400 ml dual cartridge	38762
LOCTITE® CLEANERS	SIZE	ITEM NO.
CHISEL® GASKET REMOVER	18 oz. net wt.	79040
NATURAL BLUE® BIODEGRADABLE CLEANER & DEGREASER	24 fl. oz. spray	82249
	1 gallon bottle	82251
ODC-FREE CLEANER & DEGREASER	15 oz. aerosol	22355
	16 fl. oz. pump spray	20162
LOCTITE® EPOXIES	SIZE	ITEM NO.
FIXMASTER® SUPERIOR METAL	1 lb. kit.	97473
	4 lb. kit.	40900
FIXMASTER® POXY PAK™	1 oz. syringe	81120
LOCTITE® GASKETING PRODUCTS	SIZE	ITEM NO.
510™ GASKET ELIMINATOR® FLANGE SEALANT – HIGH TEMPERATURE	50 ml tube	51031
	250 ml tube	51041
515™ GASKET ELIMINATOR® FLANGE SEALANT	6 ml tube	51517
	50 ml tube	51531
	300 ml cartridge	51580
518™ GASKET ELIMINATOR® FLANGE SEALANT	6 ml tube	51817
	50 ml tube	51831
	300 ml cartridge	51845
QUICKSTIX™ 548™ GASKET ELIMINATOR® FLANGE SEALANT INSTANT GASKET	19 g stick	39156
	90 ml can	40479
	5 oz. cartridge	30509
	7 oz. can	30507
587™ BLUE RTV SILICONE GASKET MAKER	70 ml tube	58730
	8.75 oz. can	30567
	300 ml cartridge	58775
	300 ml cartridge	82046



Call Toll Free: 1-866-711-4673
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World Wide**