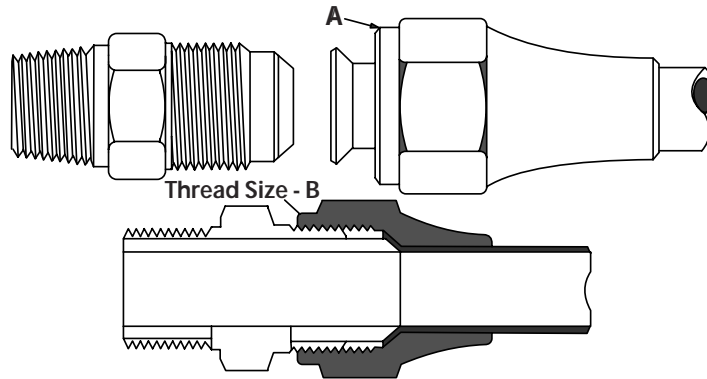


45° Flare



Tube O.D.	1/8	3/16	1/4	5/16	3/8	7/16	1/2	5/8	3/4
Thread Size-B	5/16-24	3/8-24	7/16-20	1/2-20	5/8-18	11/16-16	3/4-16	7/8-14	1-1/16-14

•Typical Application

LP and natural gas, flammable liquids, instrumentation, refrigeration, power steering, hydraulic and pneumatic systems.

•Working Pressure Ranges

Temperature and type of tubing used are important factors. However, the following table is a good guide for proper selection. Temperature 73°F with copper tubing:

PSI	Tube O.D. (in.)	Tube Wall (in.)
2800	1/8	.030
1900	3/16	.030
1400	1/4	.030
1200	5/16	.032
1000	3/8	.032
750	1/2	.032
650	5/8	.035
550	3/4	.035
450	7/8	.035

•Vibration

Good resistance - use long nut when greater vibration resistance is required.

•Temperature Range

-65°F to +250°F (-53°C to +121°C) range at maximum operating pressures.

•Material

CA360 Brass for Barstock fittings.

CA377 Brass for forged fittings.

•Used With

Copper, brass, aluminum and steel hydraulic tubing that can be flared

•Tolerance

+/- .03 on all dimensions. Dimension data can change without notice. Please call us when dimensions are critical

•Conformance

Meets specifications and standards of ASA, ASME, SAE and MS (Military standards).

Assembly Instructions

- 1- Cut tubing to desired length. Make sure all burrs are removed and ends are cut square.
- 2- Slide nut on tube. Threaded end "A" of nut must face out.
- 3- Flare end of tube with a 45° flaring tool.
 - a- Measure flare diameter
 - b- Examine flare for excessive thin out.
- 4- Lubricate threads and assemble to fitting body. Nut should be turned hand tight.
- 5- Tighten assembly with wrench until a solid feeling is encountered. From that point, apply a one-sixth turn.

Note: Do not over-torque as it may damage the fitting or split the tubing at the flare.

Actual O.D. of Flare Fittings

