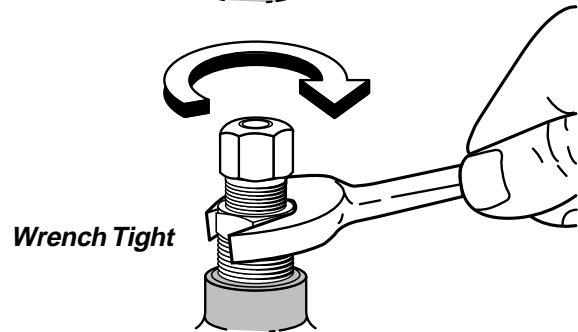
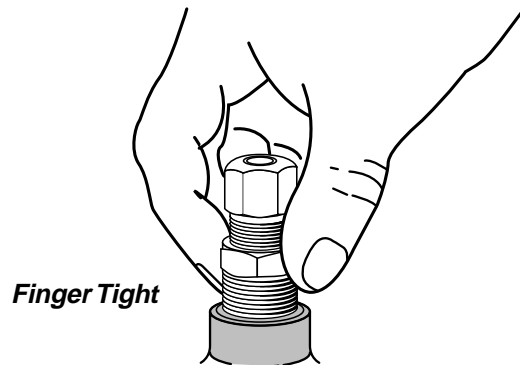


**Pipe thread assembly guide (turns method)
for Dryseal threads with pre-applied Vibra Seal**

Straight Fittings

1. Tighten external thread into the internal thread.
2. Tighten an additional 2 revolutions with a wrench up to 1/2 in. male pipe thread. Above 1/2 in., 1 1/2 to 2 1/2 revolutions.



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Elbow or Tee Fittings

1. Tighten external thread into the internal thread.
2. Tighten an additional 1 to 1 1/2 revolutions with a wrench.
3. Tighten fitting, Clockwise, to Align with Tubing (never counter clockwise).

Note: To minimize the possibility of a leaking threaded joint after assembling male to female pipe threads, neither end should be backed out (loosened) once the assembly has been made.

