

19 MEASURE & INSPECT



Measure and verify hose assembly length matches work order.

20 MEASURE & INSPECT



Inspect insertion depth mark at fitting ends. Insertion mark must be visible and within 1/8" of bottom of fitting shell.

21 MEASURE & INSPECT



Measure crimp diameter of each fitting at top, middle and bottom of shell. Take measurements at a minimum of three places around shell circumference. Verify crimp diameter is within tolerances. [Refer to Crimp Specification & Tool Selection Chart for proper crimp diameters.]
Pressure test hose assembly if required.

Hose Assembly & Crimping

Smoothbore PTFE Hose

Convolute PTFE Hose

Flare Seal Hose

Silicone Hose

Specialty Hoses

Fittings-Swage

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Parker Hannifin, Parflex Division



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