

1 2 3

See Measuring & Cutting Hose pg. 71

Smoothbore PTFE Hose

Convuluted PTFE Hose

Flare Seal Hose

Silicone Hose

Specialty Hoses

Fittings-Swage

Accessories

Technical Help

Warranty

4 INSPECT HOSE



Visually inspect both ends of hose for squareness, loose wires and burrs on core tube. Trim any loose wires flush with tube and remove any burrs on tube with a sharp knife.

7 INSPECT FITTINGS



Inspect sleeve for scratches and damage.

NOTE

When installing sockets on hose, check hose ends to determine if wire braid "necks down" (bends inward). If one end "necks down" use this end to slide sockets onto hose

10 ASSEMBLE HOSE



Mount nipple hex in vise. Ensure nipple end extends beyond vise jaws sufficiently to allow installation of hose.

5 INSPECT FITTINGS



Verify fitting part number(s) match work order.

Visually inspect fitting(s) as follows: Inspect socket for a through-hole, threads in shell and damage.

8 ASSEMBLE HOSE



Slide two sockets over end of hose with bottom of sockets back to back.

11 ASSEMBLE HOSE



Push hose bore onto nipple to size tube and to aid in separating braid before fitting sleeve.

6 INSPECT FITTINGS



Inspect nipple for a through-hole, threads, hex and damage. Ensure swivel nut is properly crimped, has threads and turns freely.

9 ASSEMBLE HOSE



Position sockets at each end of hose.

12 ASSEMBLE HOSE



Remove hose from nipple.

Field Attachable Assembly



Parker Hannifin, Parflex Division