

Smoothbore  
PTFE Hose

Convuluted  
PTFE Hose

Flare Seal  
Hose

Silicone  
Hose

Specialty  
Hoses

Fittings-Swage

Accessories

Technical  
Help

Warranty

**19** ASSEMBLE HOSE



Push socket forward and hand-start threading of socket to nipple.

**CAUTION**

When tightening socket in vise, do not over tighten vise jaws. Over tightening vise jaws will distort internal threads of socket and hamper installation of nipple.

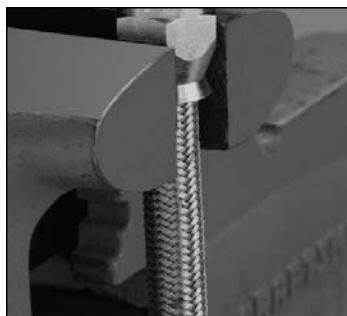
**22** ASSEMBLE HOSE



Tighten further to align corners of nipple and socket hexes if necessary.

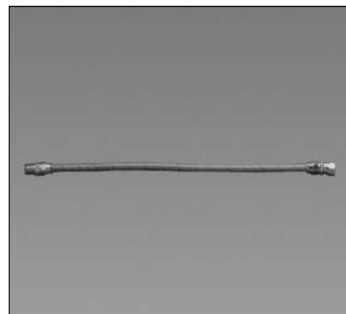
Repeat Steps 11-23 for other end of hose.

**20** ASSEMBLE HOSE



Remove assembly from vise and reposition with socket in vise jaws. Ensure socket extends beyond vise jaws far enough to allow nipple to be completely tightened.

**23** MEASURE & INSPECT



Measure and verify hose assembly length matches work order. Pressure test hose assembly if required.

**21** ASSEMBLE HOSE



Wrench tighten nipple hex until clearance between hex and socket hex is 1/32" or less.

Field Attachable Assembly



Parker Hannifin, Parflex Division