



Sizing Table for Standard Weight Steel, PVC and CPVC Pipe

NOMINAL PIPE SIZE (Inches)	ACTUAL PIPE O.D. (Inches)	Standard Weight Steel or PVC Pipe Sleeve ¹					Cast or Core Bit Drilled Hole ¹			
		SLEEVE NOMINAL PIPE SIZE (Inches)	SLEEVE ACTUAL I.D. (Inches)	PEN-SEAL PART NUMBER	REQUIRED NUMBER OF LINKS	PEN-SEAL WEIGHT (lbs) ²	HOLE I.D. (Inches)	PEN-SEAL PART NUMBER	REQUIRED NUMBER OF LINKS	PEN-SEAL WEIGHT (lbs) ²
0.5 0.75	0.840	2.000	2.067	PS-200	4	1.0	2.000	PS-200	4	1.0
	1.050	2.500	2.469	PS-275	5	1.0	2.500	PS-275	5	1.0
1 1.25	1.315	2.500	2.469	PS-200	5	1.0	3.000	PS-300	4	1.0
	1.660	3.000	3.068	PS-275	7	1.0	3.000	PS-275	7	1.0
1.5 2	1.900	3.500	3.548	PS-300	5	2.5	3.500	PS-300	5	2.5
	2.375	4.000	4.026	PS-300	6	2.5	4.000	PS-300	6	2.5
2.5 3	2.875	4.000	4.026	PS-200	9	1.0	4.000	PS-200	9	1.0
	3.500	5.000	5.047	PS-300	8	2.5	5.000	PS-300	8	2.5
3.5 4	4.000	6.000	6.065	PS-325	5	6.0	6.000	PS-325	5	6.0
	4.500	6.000	6.065	PS-300	10	2.5	6.000	PS-300	10	2.5
5 6	5.563	8.000	7.981	PS-425	6	10.0	8.000	PS-425	6	10.0
	6.625	10.000	10.020	PS-475	10	11.0	10.000	PS-475	10	11.0
8 10	8.625	12.000	12.000	PS-475	12	11.0	12.000	PS-475	12	11.0
	10.750	14.000	13.250	PS-425	10	10.0	14.000	PS-400	10	12.0
12 14	12.750	16.000	15.250	PS-425	12	10.0	16.000	PS-400	12	12.0
	14.000	18.000	17.250	PS-400	13	12.0	16.000	PS-325	15	6.0
16 18	16.000	20.000	19.250	PS-400	15	12.0	18.000	PS-325	17	6.0
	18.000	24.000	23.250	PS-500	16	23.0	22.000	PS-575	20	20.0
20 22	20.000	24.000	23.250	PS-400	18	12.0	24.000	PS-575	22	20.0
	22.000	26.000	25.250	PS-400	20	12.0	26.000	PS-575	24	20.0
24 26	24.000	30.000	29.250	PS-500	21	23.0	28.000	PS-575	26	20.0
	26.000	30.000	29.250	PS-400	23	12.0	30.000	PS-575	28	20.0
28 30	28.000	34.000	33.250	PS-500	24	23.0	32.000	PS-575	30	20.0
	30.000	36.000	35.250	PS-500	26	23.0	34.000	PS-575	32	20.0
32 34	32.000	38.000	37.250	PS-500	27	23.0	36.000	PS-575	34	20.0
	34.000	40.000	39.250	PS-500	29	23.0	38.000	PS-575	36	20.0
36 42	36.000	42.000	41.250	PS-500	31	23.0	40.000	PS-575	38	20.0
	42.000	48.000	47.250	PS-500	36	23.0	46.000	PS-575	44	20.0
48	48.000	54.000	53.250	PS-500	41	23.0	52.000	PS-575	50	20.0

Notes: 1. Minimum recommended sleeve length or wall thickness is 4" for PEN-SEAL Model PS-325 and smaller and 6" for Models PS-400 and larger.
 2. PEN-SEAL weights are based on a ten (10) link belt.
 ** PEN-SEAL sets are sold in belts of ten (10) links.