

# Chemical Compatibility Chart

CHEMICAL	HOSE			FITTINGS			CHEMICAL	HOSE			FITTINGS		
	1	2	3	CS	SS	CA		1	2	3	CS	SS	CA
Ethyl propyl ketone	C	C	C	•	•	•	Isoamyl chloride	C	C	D	X	•	X
Ethyl silicate	A	A	A	•	•	•	Isoamyl ether	B	B	B	•	•	•
Ethyl sulphate	B	B	B	•	•	•	Isobutyl acetate	B	B	B	•	•	•
Ethyl vinyl ether	B	B	B	•	•	•	Isobutyl acrylate	B	B	B	•	•	•
Fatty acids	A	A	D	X	•	•	Isobutyl alcohol	A	A	A	•	•	•
Fatty alcohols	A	A	A	•	•	•	Isobutylamine	B	B	D	•	•	•
Ferrous, ferric salts (excluding halides)	A	B	D	•	•	•	Isobutyl bromide	B	D	D	X	•	X
Fluorinated refrigerants	See Cryoflex 50			Use S/S Hose or PTFE X			Isobutyl chloride	B	D	D	X	•	X
Fluorine	Use S/S Hose or PTFE X			• X			Isobutyl ether	C	C	C	•	•	•
Fluosilicic acid	A	A	D	X	•	•	Isobutyl formate	C	C	C	•	•	•
Formaldehyde solution (<45%)	A	A	A	•	•	•	Isobutyl methyl ketone	B	B	B	•	•	•
Formamide	A	B	D	X	•	•	Isobutylaldehyde	B	B	D	•	•	•
Formic acid	A	A	D	X	•	•	Isodecyl alcohol	A	A	A	•	•	•
Freons	See Cryoflex 50			• •			Isooctane	C	C	C	•	•	•
Fructose	A	A	A	•	•	•	Isopentane	C	C	C	•	•	•
Fruit juices	A	A	D	•	•	•	Isopentene	C	C	C	•	•	•
Fuel oil	B	B	B	•	•	•	Isophorone	B	B	B	•	•	•
Fumaric adduct of rosin (water dispersion)	C	C	C	•	•	X	Isophorone diamine	C	C	D	•	•	X
Furfural	B	B	B	•	•	•	Isophorone diisocyanate	C	C	C	•	•	X
Furfuryl alcohol	B	B	B	•	•	•	Isoprene	B	B	B	•	•	X
Gallic acid solution	A	A	C	•	•	•	Isopropanolamine	B	B	D	•	•	•
Gasoline	B	B	B	•	•	•	Isopropyl acetate	C	C	C	•	•	•
Gelatine (aqueous)	A	A	A	•	•	•	Isopropyl alcohol	A	A	A	•	•	•
Gluconic acid	A	A	C	•	•	•	Isopropylamine	B	B	D	•	•	•
Glucose (aqueous)	A	A	A	•	•	•	Isopropyl benzene	B	B	B	•	•	•
Glutaraldehyde solutions (50% or less)	C	C	C	•	•	X	Isopropyl chloride	B	D	D	X	•	X
Glycerine	A	A	A	•	•	•	Isopropyl ether	C	C	C	•	•	•
Glycidyl ester of C <sup>10</sup> trialkyacetic acid	C	C	C	•	•	X	Isopropyl toluene	B	B	B	•	•	•
Glycolic acid (<37% - aqueous)	A	A	D	•	•	•	Isovaleraldehyde	C	C	C	•	•	X
Glycols (aqueous)	A	A	A	•	•	•	Jams	A	A	B	•	•	•
Green sulphate liquor	B	B	D	X	•	X	Jet fuel	C	C	C	•	•	•
Heptane	B	B	B	•	•	•	Kerosene	B	B	B	•	•	•
Heptanoic acid	B	B	D	X	•	X	Ketones	B	B	B	•	•	•
Heptanol (all isomers)	A	A	A	•	•	•	Lactic acid (<20%)	A	B	D	•	•	•
Heptanone	B	B	B	•	•	•	Lanolin	A	A	A	•	•	•
Heptene (mixed isomers)	A	A	A	•	•	•	Lard	A	A	A	•	•	•
Hexamethylene diamine	B	B	D	•	•	•	Latex (low viscosity)	A	A	A	•	•	•
Hexamethylenimine	C	C	D	•	•	X	Lauryl alcohol	B	B	B	•	•	•
Hexamethylene tetramine	B	B	D	•	•	•	Lead salts (saturated)	A	B	D	X	•	X
1-Hexane	B	B	B	•	•	•	Ligroin	C	C	C	•	•	•
Hexanol	A	A	A	•	•	•	Limonene	B	B	B	•	•	•
Hexene	A	A	A	•	•	•	Linseed oil	A	A	A	•	•	•
Hexyl acetate	C	C	C	•	•	X	Lubricating oil	B	B	B	•	•	•
Hexylamine	B	B	D	•	•	•	Magnesium salts (saturated)	A	B	D	X	•	X
Hexylene glycol	A	A	A	•	•	•	Maleic acid solution	A	B	D	•	•	•
Hydrazine hydrate	B	B	D	X	•	X	Maleic anhydride solution	B	B	D	X	•	•
Hydrobromic acid (<50%)	A	D	D	Polypropylene or PVDF			Malic acid solution	B	B	D	X	•	X
Hydrochloric acid (<37%)	C	D	D	Coated Steel			Manganese salts (saturated)	A	B	D	X	•	X
Hydrofluoric acid (<50%)	C	D	D	Polypropylene or PVDF			MBK (See Methyl butyl ketone)	C			•	•	X
Hydrofluosilicic acid	A	A	D	X	•	•	MEK (See Methyl ethyl ketone)	A			Polypropylene		
Hydrogen peroxide (<50%)	B	B	D	X	•	X	Mercaptobenzothiazol, sodium salt solution	A			Polypropylene		
Hydrogen sulphide (aqueous - saturated)	A	D	D	X	•	X	Mercuric chloride (saturated)	A			Polypropylene		
Hydroquinone	A	A	A	•	•	X	Mesityl oxide	A			Polypropylene		
2-Hydroxyethyl acrylate	C	C	C	•	•	X	Methacrylic acid	B			Polypropylene		
Iodine solution	B	D	D	•	•	X	Methacrylonitrile	C			Polypropylene		
Iron halides	A	D	D	Polypropylene			Methanol	C			Polypropylene		
Iron salts (excluding halides - saturated)	A	B	D	•	•	•	Methyl acetate	C			Polypropylene		
Isoamyl acetate	B	B	B	•	•	•	Methyl aceto acetate	C			Polypropylene		
Isoamyl alcohol	B	B	B	•	•	•	Methyl acetone	B			Polypropylene		
Isoamyl bromide	B	D	D	X	•	X	Methyl acrylate	B			Polypropylene		
Isoamyl butyrate	B	B	B	•	•	•	Methyl alcohol	A			Polypropylene		
							Methyl amine	B			Polypropylene		
							Methyl amyl acetate	C			Polypropylene		
							Methyl amyl alcohol	B			Polypropylene		
							Methyl amyl ketone	B			Polypropylene		
							Methyl butyl ketone (MBK)	B			Polypropylene		
							Methyl butyraldehyde	B			Polypropylene		
								See Special Chemiflex			Polypropylene		