



Table No. 3 — XT® BUSHING SPECIFICATIONS

Bushings	Dimensions				Cap Screws		Wt. Lbs.
	L	U	H	S	No.	Size	
XTB15	1 1/8	3/8	2 7/8	5/32	4	1/4 x 1	.7
XTB20	1 13/32	15/32	3 3/4	7/32	4	5/16 x 1 1/4	1.5
XTB25	1 7/8	5/8	4 7/16	1/4	4	3/8 x 1 3/4	2.6
XTB30	2 1/16	11/16	5 5/16	9/32	4	7/16 x 1 1/2	4.2
XTB35	2 15/32	25/32	6 5/16	5/16	4	1/2 x 1 3/4	7.4
XTB40	2 13/16	7/8	7 1/8	3/8	4	9/16 x 2	10.5
XTB45	3 5/16	15/16	8	13/32	4	5/8 x 2 1/4	14.8
XTB50	3 3/4	1	10 1/8	15/32	4	3/4 x 2 1/2	27.8
XTB60	4 1/8	1 1/8	11 15/16	9/16	4	7/8 x 2 1/2	42.8
XTB70	4 11/16	1 5/16	13 15/16	5/8	4	1 x 3	66.3
XTB80	5 1/8	1 3/8	15 5/8	11/16	4	1 1/8 x 3 1/2	85.7
XTB100	6 3/16	1 9/16	17 15/16	11/16	6	1 1/8 x 3 1/2	146.0
XTB120	7 1/16	1 3/4	20 5/8	11/16	8	1 1/8 x 3 1/2	216.0

Table No. 4 — STOCK XT® BUSHINGS

Bushings	Stock Bore	Keyseat	Key Supplied
XTB15	5/8*, 3/4*, 7/8*	3/16 x 3/32	none
	1*, 1 1/8*, 1 3/16*, 1 1/4*, 1 7/16*, 1 1/2*	1/4 x 1/8	none
		3/8 x 1/8	3/8 x 5/16 x 1 1/8
XTB20	3/4	3/16" x 3/32"	none
	1, 1 3/16, 1 1/4	1/4 x 1/8	none
	1 7/16, 1 1/2, 1 11/16	3/8 x 3/16	none
XTB25	1 15/16, 2, 2 3/16*	1/2 x 3/16	1/2 x 7/16 x 1 3/8
	2 7/16*	1/2 x 1/4	none
		5/8 x 1/8	5/8 x 7/16 x 1 3/4
XTB30	1 7/16, 1 1/2	3/8 x 3/16	none
	1 15/16, 2 3/16	1/2 x 1/4	none
	2 7/16, 2 11/16*	5/8 x 5/16	none
XTB35	2 15/16*	3/4 x 3/16	3/4 x 9/16 x 2
	3 7/16*	1/2 x 1/4	none
		5/8 x 5/16	none
XTB40	2 7/16	3/4 x 3/8	none
	2 15/16	7/8 x 7/16	none
	3 7/16*	1 x 3/8	1 x 7/8 x 2 3/4
XTB45	3 15/16*	7/8 x 7/16	none
	4 7/16*	1 x 1/2	none
		1 x 3/8	1 x 7/8 x 3 1/4
XTB50	3 15/16, 4 7/16	1 x 1/2	none
	4 15/16	1 1/4 x 5/8	none
XTB60	5 7/16, 5 1/2	1 1/4 x 5/8	none
	5 15/16, 6	1 1/2 x 3/4	none
XTB70	6 7/16, 6 1/2	1 1/2 x 3/4	none
	6 15/16, 7	1 3/4 x 3/4	none
XTB80	7 1/2	1 3/4 x 3/4	none
	7 15/16, 8	2 x 3/4	none
XTB100	8 1/2, 9	2 x 3/4	none
	9 7/16, 9 1/2, 10	2 1/2 x 7/8	none
XTB120	10 1/2, 11	2 1/2 x 7/8	none
	11 1/2, 12	3 x 1	none

Table No. 2 RECOMMENDED WRENCH TORQUE

XT Size	Wrench Torque (in. lbs.)	Cap Screw Size
15	95	1/4"
20	200	5/16"
25	350	3/8"
30	550	7/16"
35	840	1/2"
40	1200	9/16"
45	1680	5/8"
50	3000	3/4"
60	4800	7/8"
70	7200	1"
80	9000	1 1/8"
100	9000	1 1/8"
120	9000	1 1/8"

Maintenance. For the first month of operation inspect bushings and capscrews for proper seating at least once a week and thereafter during periodic shut downs.

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* These bushings are malleable or ductile iron; all others are cast iron.