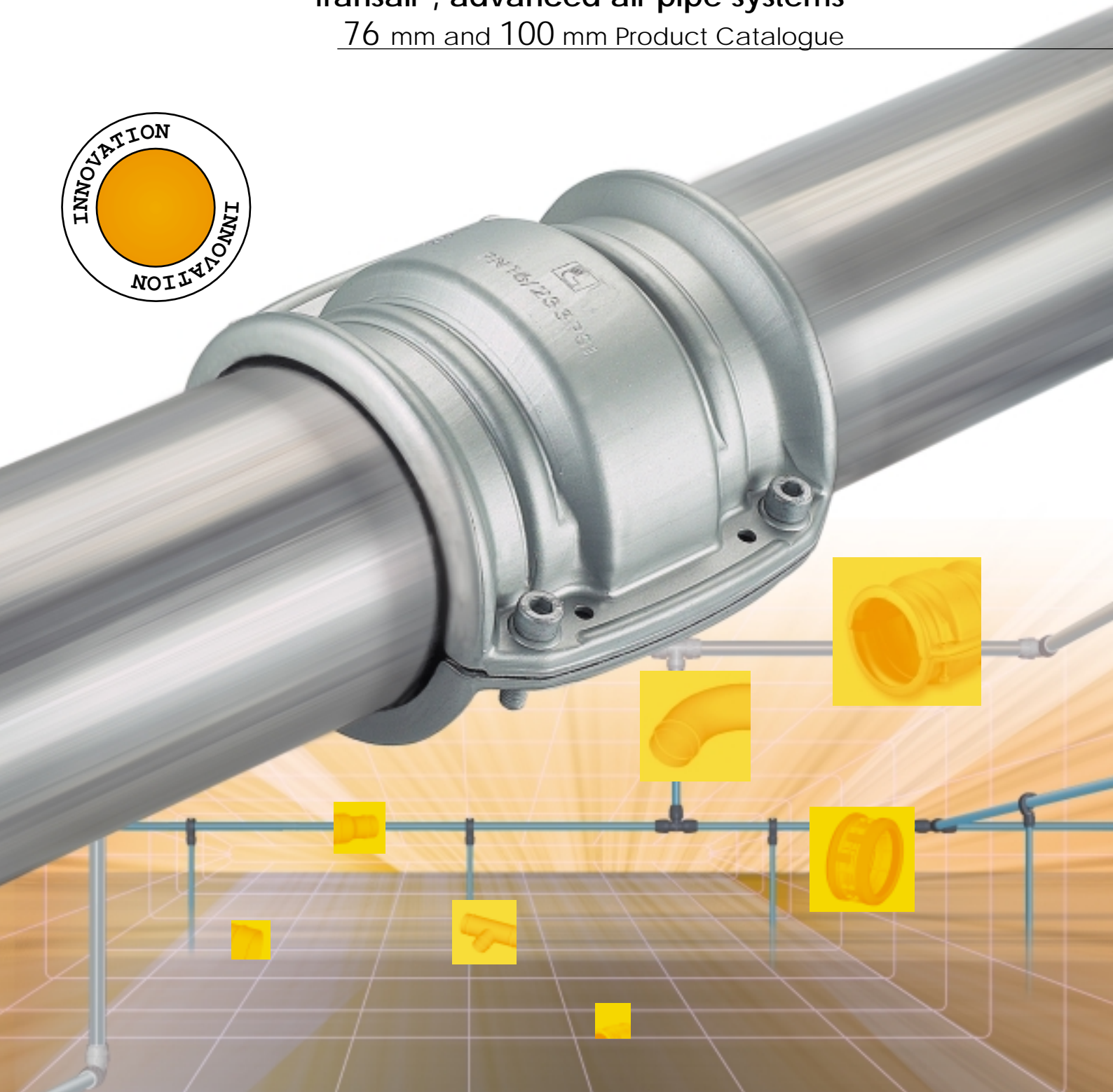
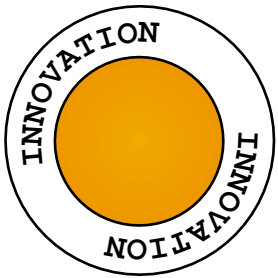




Transair®, advanced air pipe systems  
76 mm and 100 mm Product Catalogue



# Transair<sup>®</sup>, advanced air pipe systems

**Transair<sup>®</sup>** is an innovative aluminium pipework system for the supply of air, easy to assemble thanks to its rapid connection technology.

With 2 new diameters, 76mm and 100mm, **Transair<sup>®</sup>** helps you still further with your air pipework projects.

Treated steel clamp  
» **Reliable connection**

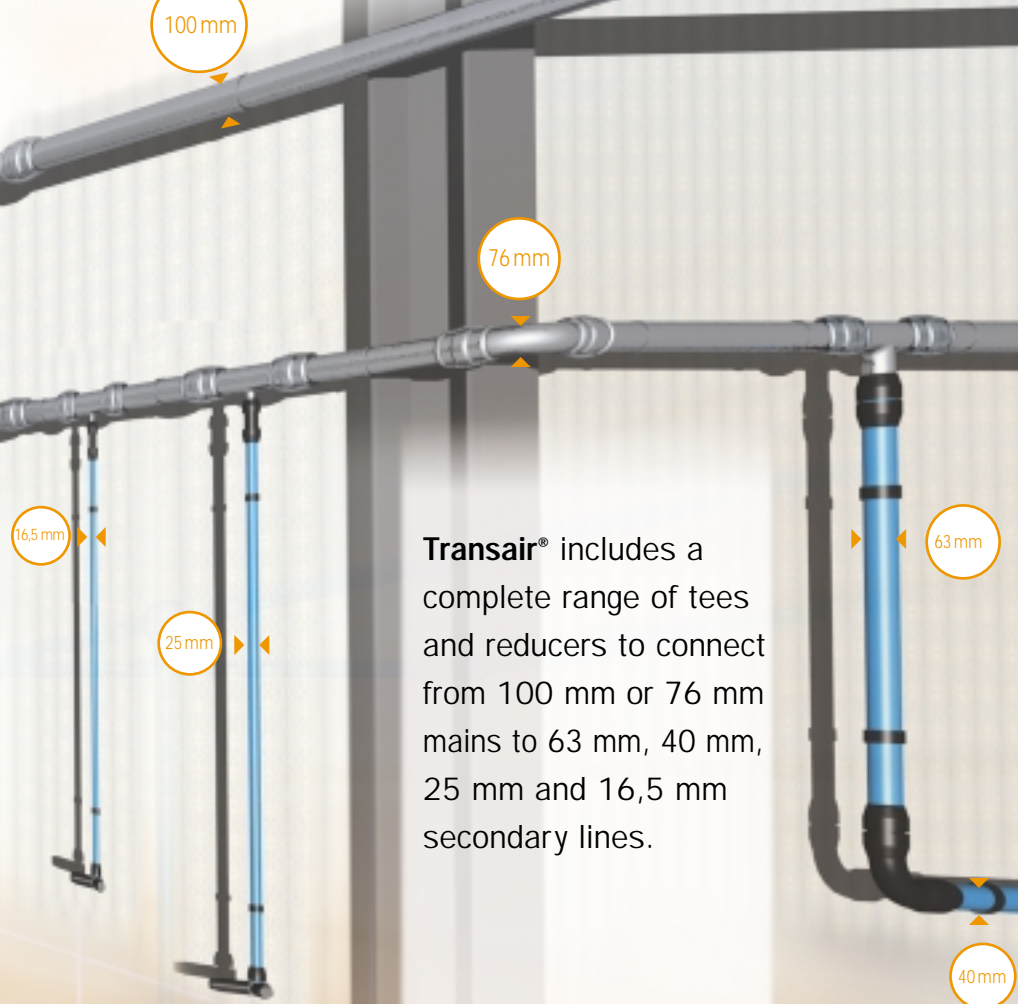
Full passage design  
» **High flow**

Stainless steel /  
Aluminium pipe  
» **Clean air**

Cartridge in engineering  
grade plastic  
» **Optimum sealing**

## Transair® 76 mm and 100 mm technology

The 76 mm and 100 mm **Transair®** system provides the high flow capacity needed in ring mains along with proven advantages that make **Transair®** the leading air pipework system.



**Transair®** includes a complete range of tees and reducers to connect from 100 mm or 76 mm mains to 63 mm, 40 mm, 25 mm and 16,5 mm secondary lines.

# Transair®, advanced air pipework systems

## Performance

Select the **Transair®** diameter for your application based on required flow and pressure drop  
(Values are for a ring main pressure of 8 bar, 5% pressure drop – without taking air velocity into account).

Flow			Length									
			164 ft	328 ft	492 ft	984 ft	1640 ft	2460 ft	3280 ft	4265 ft	5249 ft	6561 ft
Nm³/h	NI/min	cfm	50 m	100 m	150 m	300 m	500 m	750 m	1000 m	1300 m	1600 m	2000 m
10	167	6	16,5	16,5	16,5	16,5	16,5	16,5	16,5	25	25	25
30	500	18	16,5	16,5	16,5	25	25	25	25	25	25	25
50	833	29	16,5	25	25	25	25	25	40	40	40	40
70	1167	41	25	25	25	25	40	40	40	40	40	40
100	1667	59	25	25	25	40	40	40	40	40	40	40
150	2500	88	25	25	40	40	40	40	40	40	63	63
250	4167	147	40	40	40	40	40	63	63	63	63	63
350	5833	206	40	40	40	40	63	63	63	63	63	63
500	8333	294	40	40	40	63	63	63	63	63	76	76
750	12500	441	40	63	63	63	63	63	76	76	76	76
1000	16667	589	63	63	63	63	76	76	76	100	100	100
1250	20833	736	63	63	63	63	76	76	100	100	100	100
1500	25000	883	63	63	63	76	76	100	100	100	100	100
1750	29167	1030	63	63	63	76	100	100	100	100	100	100*
2000	33333	1177	63	63	76	76	100	100	100	100	100*	100*
2500	41667	1471	63	76	76	100	100	100	100*	100*	100*	100*
3000	50000	1766	63	76	76	100	100	100*	100*	100*	100*	100*
3500	58333	2060	76	76	100	100	100	100*	100*	100*	100*	100*
4000	66667	2354	76	76	100	100	100*	100*	100*	100*	100*	100*
4500	75000	2649	76	100	100	100	100*	100*	100*	100*	100*	100*
5000	83333	2943	76	100	100	100*	100*	100*	100*	100*	100*	100*
5500	91667	3237	76	100	100	100*	100*	100*	100*	100*	100*	100*
6000	100000	3531	100	100	100	100*	100*	100*	100*	100*	100*	100*

\* pressure drop over 5%.

## Technical specifications

### Suitable fluids :

- Compressed air (dry, wet, lubricated)
- Vacuum
- Inert gas : argon, nitrogen (for other fluids, please consult us)

### Max working pressure. :

- 16 bar – please consult us for temperature range
- 13 bar from -20°C to +60°C

### Vacuum level :

- 98,7% (13 mbar absolute value)

### Working temperature :

- From -20°C to +60°C

### Excellent resistance to :

- Compressor oils (mineral or synthetic)
- Ultra-violet rays (for other fluids, please consult us)

### Storage temperature

- From -40°C to +80°C










**Transair®** components are non-flammable, with no propagation of flame.  
Materials are 100% recyclable. For silicone free applications : please consult us.

## Certification

**Transair®** conforms to European Standard 97/23 CEE and to ASME B31.1





	<b>6-7</b>	Installation guide
	<b>8-9</b>	Pipe-to-pipe connectors
	<b>10</b>	Rigid pipes and flexible hoses
	<b>11</b>	Accessories
	<b>11</b>	Tools
	<b>12-13</b>	Fixture accessories
	<b>13</b>	Spare parts
	<b>14</b>	Index
	<b>15</b>	Transair® worldwide

Legris has a policy of continual product development and, therefore, reserves the right to modify any products shown in this catalogue, without notification.  
All dimensions are indicative.

## Installation guide

Pipes are supplied ready for use in standard lengths.

1



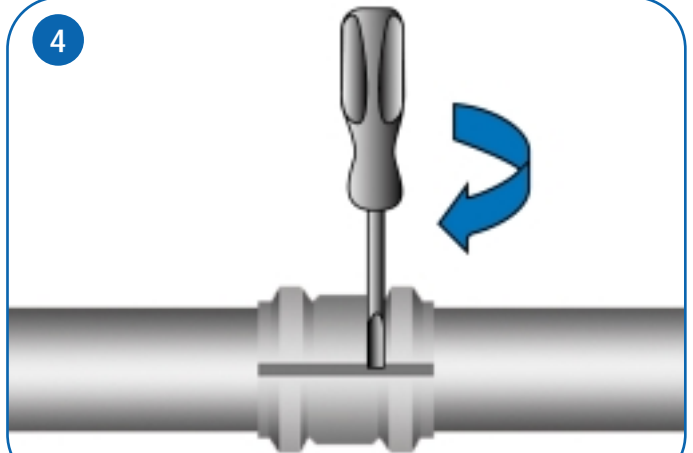
3



2



4



### When cutting pipe to length

A – Insert jaws into the portable tool :



B – Form lugs on cut end of the pipe :



## Instructions

### 1 • Areas of application

Before installing **Transair®**, a responsible person should check that the area of installation conforms to regulations designed to prevent the risk of explosion (in particular the risks associated within silo zones) **Transair®** must be installed either after the air receiver or after the dryer. Flexible **Transair®** hose should be fitted at the beginning of the pipe system, in order to counter the vibrations found in any compressed air system. When maintaining or modifying the **Transair®** pipe system the work must be undertaken only after the compressed air system has been vented. The installer must use only **Transair®** components and accessories, and in particular, **Transair®** fixing clips. No other type of fixing method is to be used. The technical characteristics of **Transair®** components as expressed in this catalogue must be respected.

### 2 • Starting the installed system

Once assembled, the operation of the **Transair®** installation is the responsibility of the installer who, prior to use, must complete all necessary tests. The installer must also ensure that the installation has been properly carried out in line with the instructions and that it meets all legal requirements.

### 3 • Transair® pipe

Care should be taken to protect pipes against mechanical shocks – especially when close to the passage of fork-lift trucks or where suspended objects are being moved. Equally all excessive rotational movements which could lead to disconnection, whether on the pipes or the supports, must be avoided.

**Transair®** rigid pipes must not be bent (formed) or welded. Flexible **Transair®** hose must be used in accordance with the instructions in this catalogue.

### 4 • Contraction/expansion

The performance of the **Transair®** system is maintained when the effects of expansion or contraction are properly taken into account.

### 5 • Assembling the components

To ensure proper installation **Transair®** components are supplied with an "Assembly Guide". The installer must follow with care the precise instructions as described in this guide as well as this catalogue

### 6 • Supports

When suspending from a ceiling **Transair®** clips should be fixed to a rigid support (U channel, cable tray, threaded rod, etc).

This type of support ensures that the clips stay in alignment which allows the pipe to expand and contract.

### 7 • Observations

When using **Transair®** the following situations must be avoided :

- embedded in a solid mass (concrete, injected foam)
  - fixing other external elements to **Transair®** pipe (other than blowguns, plastic tubes etc with a maximum weight of 200 kgs between 2 clips).
  - the use of **Transair®** as an electric earthing or to support electrical material.
  - the use of **Transair®** with non-compatible components.
- (Please consult us).

ØD	Minimum number of lugs.
76	6
100	7

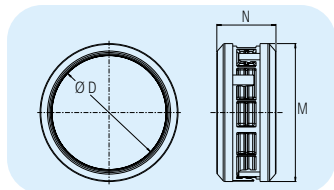
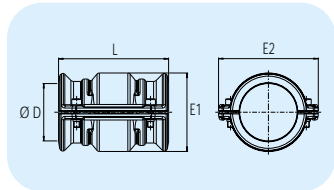


# Pipe-to-pipe connectors

- Optimum sealing
- Reliable connection
- Full passage
- Non-flammable, no propagation of flame (UL94-HB)

- Maximum working pressure :
  - 16 bar : please consult us for temperature range
  - 13 bar from -20°C to + 60°C
- Vacuum level : 98,7% (13 mbar absolute pressure)
- Working temperature : -20°C to + 60°C

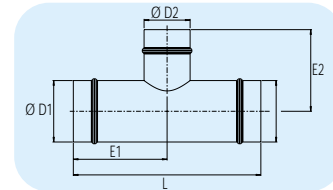
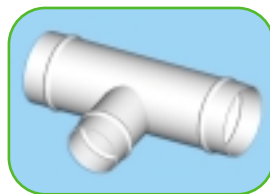
## RR01 Pipe-to-pipe connector (clamp and cartridge)



ØD	Transair®	L	E1	E2	M	N	Δ kg Δ
76	RR01 L1 00	146	104	132	98,7	51,4	1,057
100	RR01 L3 00	146	128	157	123	52,7	1,390

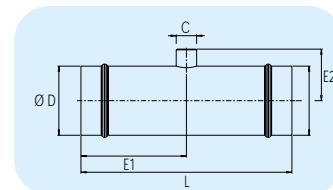
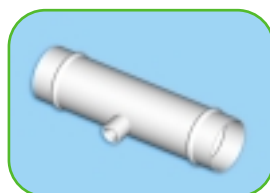
Delivered with 4 x M8 captive bolts in treated steel.

## RX04 Reducing tee



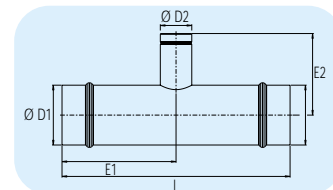
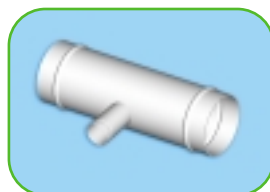
ØD1	ØD2	Transair®	L	E1	E2	Δ kg Δ
100	76	RX04 L3 L1	310	155	135	1,640

## RX23 Threaded tee



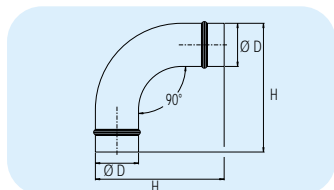
ØD	C	Transair®	L	E1	E2	Δ kg Δ
76	G1/2	RX23 L1 04	290	145	63	0,870
100	G1/2	RX23 L3 04	310	155	75,8	1,540

## RX24 Reducing tee



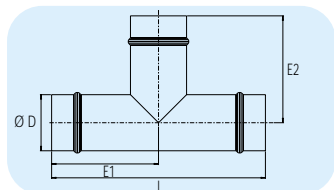
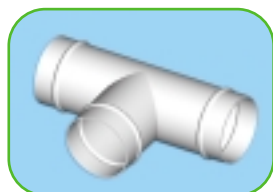
ØD1	ØD2	Transair®	L	E1	E2	Δ kg Δ
76	40	RX24 L1 40	290	145	104	0,910
76	63	RX24 L1 63	290	145	163	1,040
100	40	RX24 L3 40	310	155	116,5	1,570
100	63	RX24 L3 63	310	155	175,8	1,700

## RX02 90° elbow

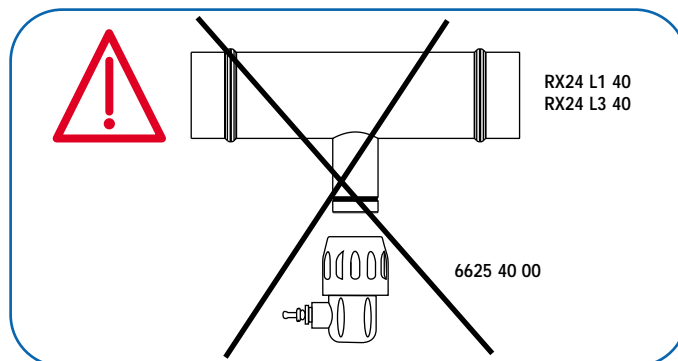


ØD	Transair®	H	Δ kg Δ
76	RX02 L1 00	227	1,000
100	RX02 L3 00	278	1,750

## RX04 Equal tee



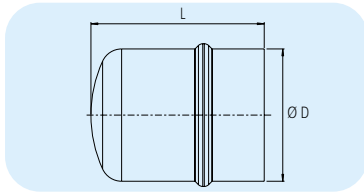
ØD	Transair®	L	E1	E2	Δ kg Δ
76	RX04 L1 00	290	145	145	1,050
100	RX04 L3 00	310	155	135	1,800



### Materials

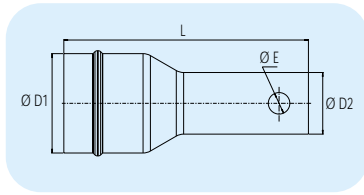
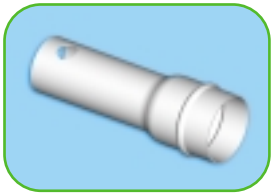
RR01 : treated steel clamp / engineering grade polymer cartridge / NBR seal.  
 RX02 / RX04 / RX23 / RX24 : : stainless steel 304 – material n°1.4301

**RX25** End cap



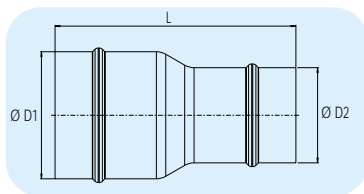
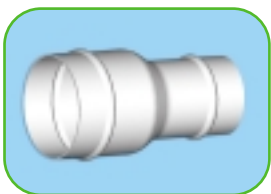
ØD	Transair®	L	Δ kg Δ
76	<a href="#">RX25 L1 00</a>	99,6	0,324
100	<a href="#">RX25 L3 00</a>	107,4	0,532

**RX64** In-line reducer



ØD1	ØD2	Transair®	L	ØE	Δ kg Δ
76	63	<a href="#">RX64 L1 63</a>	230	22	0,570
100	63	<a href="#">RX64 L3 63</a>	250	22	0,800

**RX66** In-line reducer

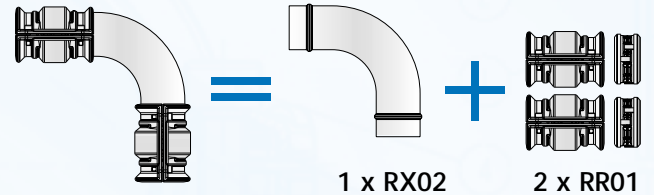


ØD1	ØD2	Transair®	L	Δ kg Δ
100	76	<a href="#">RX66 L3 L1</a>	192,5	0,710

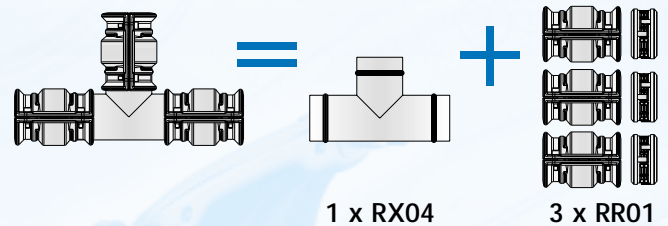


**REMINDER**

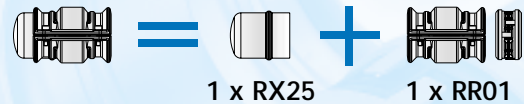
To make a 90° change of direction



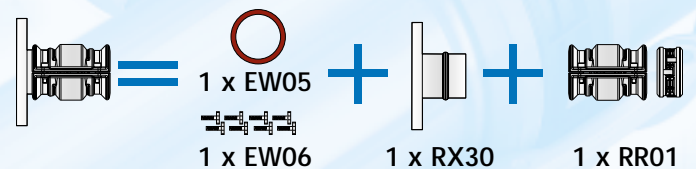
To create a drop



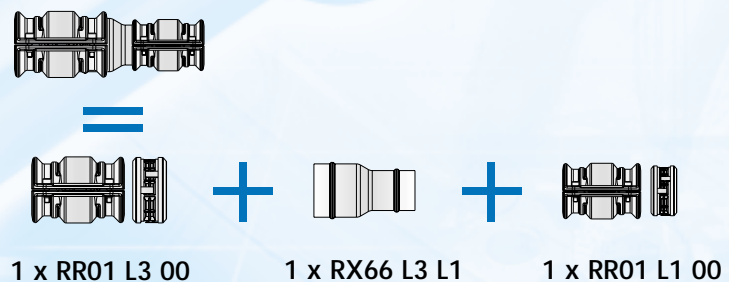
To add an end cap



To connect a flange



To reduce down from Ø100 to Ø 76



**Materials**

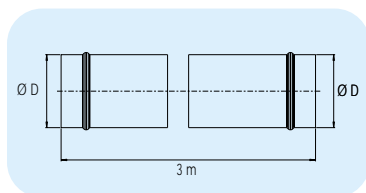
RX25 / RX64 / RX66 : stainless steel 304 – material n° 1.4301

# Rigid pipes & flexible hoses

- Compatible fluids : compressed air, vacuum, argon, nitrogen (for other fluids, please consult us)
- Maximum working pressure. :
  - 16 bar - please consult us for temperature range
  - 13 bar from -20°C to +60°C

- Vacuum level : 98,7% (13 mbar absolute pressure)
- Working temperature : -20°C to +60°C

## TX03 3 m stainless steel pipe



ØD	Transair®	Øext.	Øint.	L (m)	Δ kg Δ
76	TX03 L1 00	76,1	73	3,000	8,857
100	TX03 L3 00	101,6	97,6	3,000	14,800

Please consult us for availability of 76mm and 100mm Transair® in aluminium.

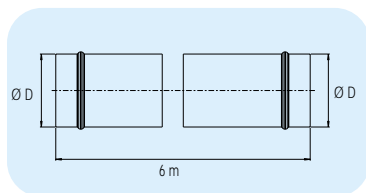
## EW07 Self-adhesive stickers for compressed air networks



Transair®

EW07 00 01

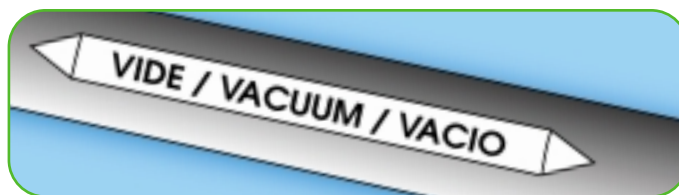
## TX06 6 m stainless steel pipe



ØD	Transair®	Øext.	Øint.	L (m)	Δ kg Δ
76	TX06 L1 00	76,1	73	6,000	17,714
100	TX06 L3 00	101,6	97,6	6,000	29,600

Please consult us for availability of 76mm and 100mm Transair® in aluminium.

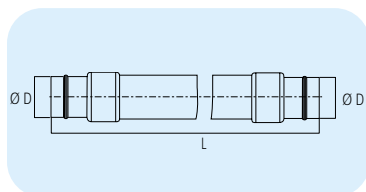
## 0000 Self-adhesive stickers for vacuum networks



Transair®

0000 01 68

## FP01 Flexible hose



ØD	Transair®	Øext.	Øint.	L (m)	Δ kg Δ
76	FP01 L1 01	91,5	75	1,500	5,150
76	FP01 L1 02	91,5	75	2,000	6,900
100	FP01 L3 02	117,5	100	2,000	12,800
100	FP01 L3 03	117,5	100	3,000	18,360

Min bend radius :  
 - Ø76 = 350 mm  
 - Ø100 = 500 mm

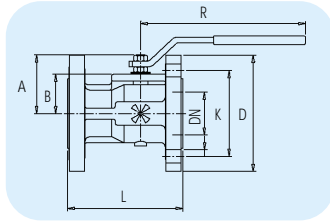
### Materials

**Pipe** : stainless steel 304 – material n° 1.4301

**Flexible hose** : • hose and coating : black SBR / NBR • reinforcement : spiral steel wire  
 • end fitting : stainless steel 304 – material n°1.4301

# Accessories

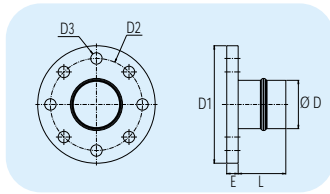
## VR01 Ball valve



ØD	Transair®	DN	A	B	D	L	K	R	Δ kg Δ
76	VR01 L1 00	65	102	75	185	170	145	320	11,000
100	VR01 L3 00	100	136	104	220	190	180	380	19,700

Delivered with M16 bolts

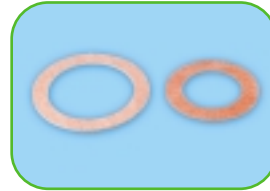
## RX30 Flange



ØD	Transair®	D1	D2	D3	E	L	Δ kg Δ
76	RX30 L1 00	185	145	18	18	75	3,200
100	RX30 L3 00	220	180	18	22	75	5,450

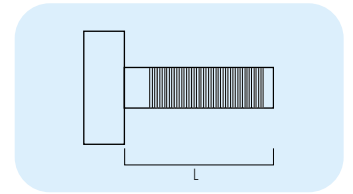
Dimensions conform to EN 1092-1 and ISO 7005

## EW05 Flange gasket



ØD	Transair®	Δ kg Δ
76	EW05 L1 00	0,027
100	EW05 L3 00	0,050

## EW06 Flange bolt kit



C	Transair®	L	Δ kg Δ
M16	EW06 00 01	60	0,090

Contains 8 bolts and 8 nuts

### Materials

**Ball valve** : treated steel

**Flange** : stainless steel 304 – material n° 1.4301

**Gasket** : compressed elastomer fibre

**Bolts and Nuts** : treated steel

# Tools

## EW01 Portable tool kit



V	Transair®	Δ kg Δ
220	EW01 00 01	9,500
110	EW01 00 03	9,500

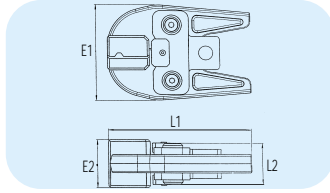
This case contains : 1 portable tool, 1 12 V battery and 1 battery charge.

## EW03 12V battery for portable tool



Transair®	Δ kg Δ
EW03 00 01	0,670

## EW02 Jaws for portable tool

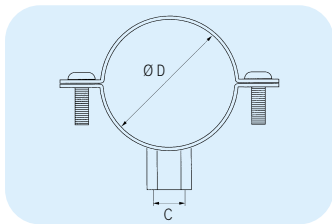


ØD	Transair®	E1	E2	L1	L2	Δ kg Δ
76	EW02 L1 00	103	52	154	46	2,600
100	EW02 L3 00	103	71	154	46	2,800

# Fixture accessories

- Can be adapted to all pipework configurations
- For suspension of pipes, from walls, partitions, beams, cable trays, Canalis electrical installations, etc..., vertically and horizontally
- Perfectly suited for use with **Transair®** networks

## EX01 Fixing clip for rigid pipe.



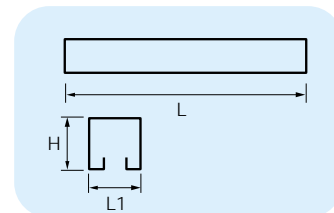
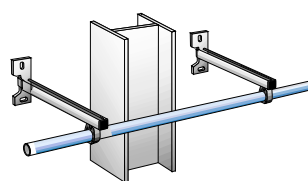
ØD	Transair®	C	Δ kg Δ
76	EX01 L1 00	M8 / M10	0,116
100	EX01 L3 00	M8 / M10	0,134

Transair® fixing clips are designed to bear a maximum weight of 200 kg. However, to ensure good stability of the network, we recommend the use of at least 2 clips per pipe i.e.:

- maximum 1,5 m space between clips for 3 m lengths of pipe.
- maximum 3 m space between clips for 6 m lengths of pipe.

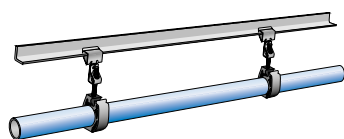
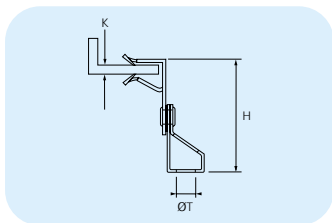
Use only this clip for fixing **Transair®** rigid pipe, all other type of pipe clips are to be avoided. Fix the clip to a rigid support (U-channel, cable tray) to allow for expansion whilst retaining the pipe.

## 6699 U-channel, 2 metres



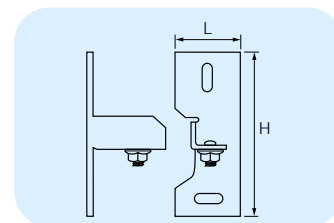
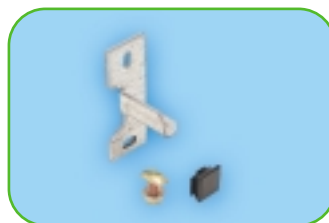
Transair®	H	L (m)	L1	Δ kg Δ
6699 01 01	25	2	25	1,500

## 6699 Push-on type beam clamp



Transair®	H	K	ØT	Max carrying load (kg)	Δ kg Δ
6699 02 05	44	1,5 to 3	M10	68	0,020
6699 02 06	46	3 to 8	M10	68	0,028

## 6699 U-channel fixing bracket

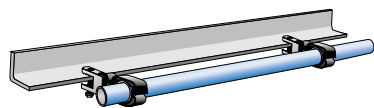
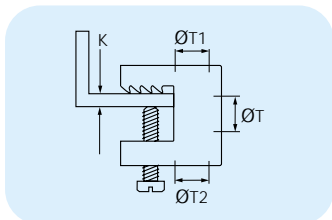


Transair®	H	L	Δ kg Δ
6699 01 02	106	40	0,170

The set comprises :

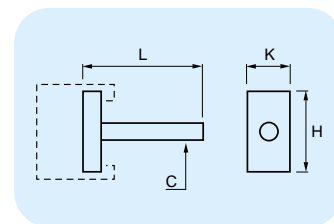
- 1 bracket
- 1 screw
- 1 nut
- 1 end cap

## 6699 Screw type beam clamp



Transair®	ØT2	ØT	ØT1	K	Max carrying load (kg)	Δ kg Δ
6699 03 01	10,7	6,5	10,7	18	45	0,030

## 6699 U-channel clip fixing set Ø 76 mm - Ø 100 mm



C	Transair®	H	K	L	Δ kg Δ
M10	6699 01 03	35	20	50	0,095

The set comprises :

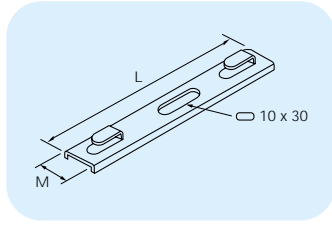
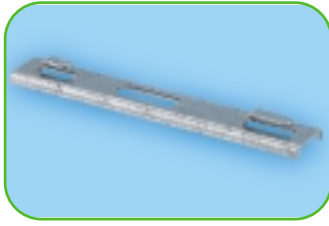
- 1 channel nut + M10 threaded rod
- 1 washer
- 1 nut

### Materials

- **Clip fixing for rigid pipe** : stainless steel 316 - material n° 1.4401
- **Push-on type beam clamp and screw type beam clamp** : galvanised steel

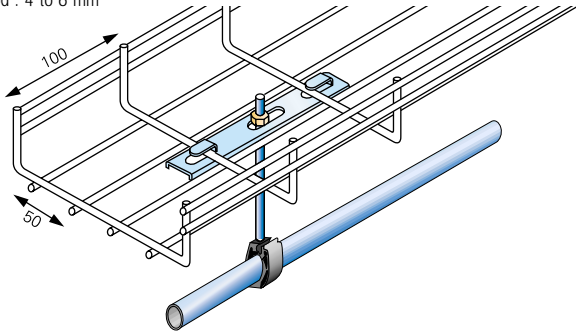
- **Set of fixing accessories** : galvanised steel
- **Clip fixing set Ø 76 mm - Ø 100 mm** : galvanised steel
- **U-channel** : galvanised steel

**6699** Fixture on cable tray

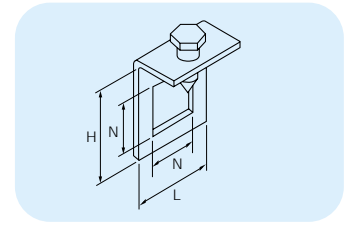


Transair®	L	M	Δ kg Δ
6699 10 03	140	22	0,035

Ø tray rod : 4 to 6 mm

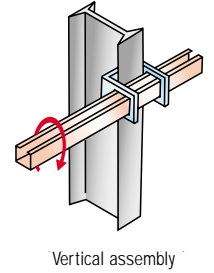
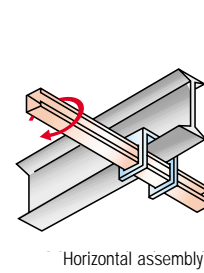
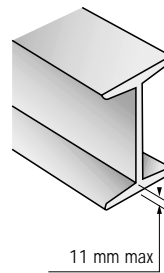


**6699** U-channel fixture bracket for RSJ



Transair®	H	L	N	Δ kg Δ
6699 03 02	49	41	25	0,080

Supplied with one 8 x 25 needle screw

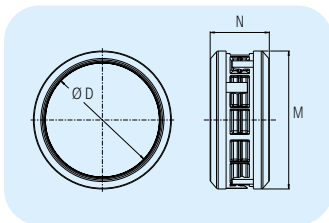


**Materials**

- Fixture on cable tray : galvanised steel
- Fixture on RSJ : galvanised steel and brass screw

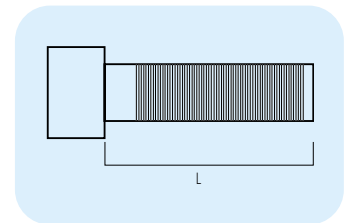
**Spare parts**

**RP00** Cartridge



ØD	Transair®	M	N	Δ kg Δ
76	RP00 L1 00	98,7	51,4	0,080
100	RP00 L3 00	123	52,8	0,130

**EW04** Bolts for steel clamp RR01



C	Transair®	L
M8	EW04 00 01	30

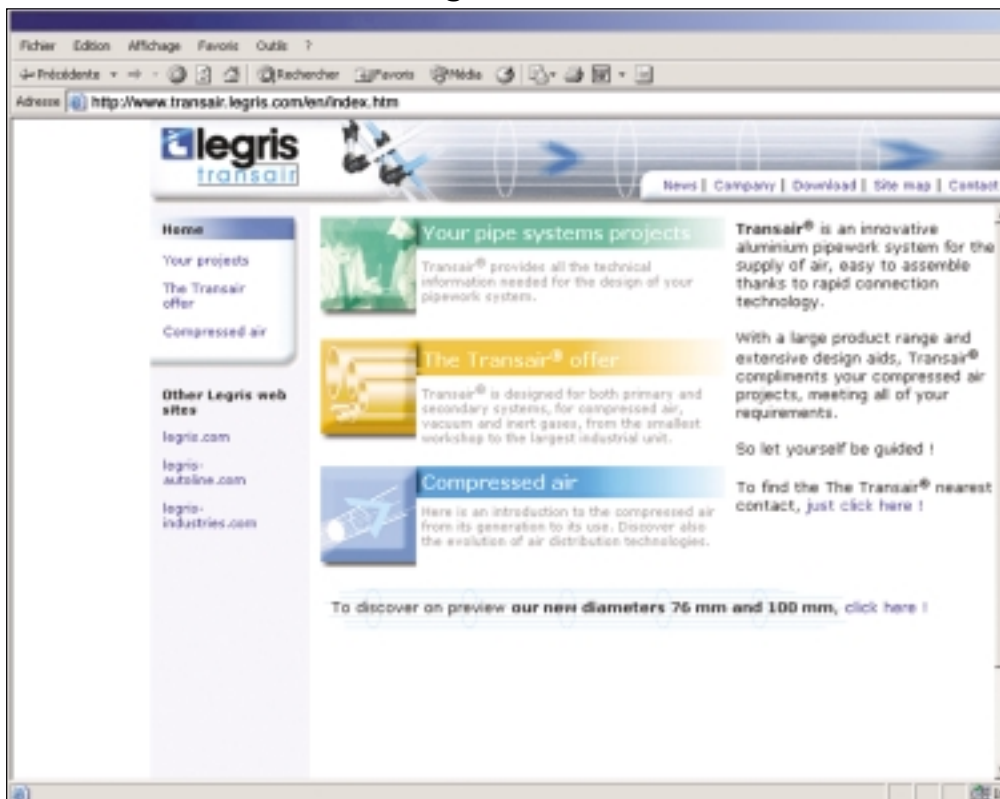
**Materials**

- RP00 : : cartridge : engineering grade polymer / NBR seal
- EW04 : treated steel

Part number	Page	Part number	Page	Part number	Page	Part number	Page	Part number	Page	Part number	Page
0000 01 68	10	EW01 00 01	11	EW07 00 01	10	RR01 L1 00	8	RX24 L1 40	8	RX64 L3 63	9
6699 01 01	12	EW01 00 03	11	EX01 L1 00	12	RR01 L3 00	8	RX24 L1 63	8	RX66 L3 L1	9
6699 01 02	12	EW02 L1 00	11	EX01 L3 00	12	RX02 L1 00	8	RX24 L3 40	8	TX03 L1 00	10
6699 01 03	12	EW02 L3 00	11	FP01 L1 01	10	RX02 L3 00	8	RX24 L3 63	8	TX03 L3 00	10
6699 02 05	12	EW03 00 01	11	FP01 L1 02	10	RX04 L1 00	8	RX25 L1 00	9	TX06 L1 00	10
6699 02 06	12	EW04 00 01	13	FP01 L3 02	10	RX04 L3 00	8	RX25 L3 00	9	TX06 L3 00	10
6699 03 01	12	EW05 L1 00	11	FP01 L3 03	10	RX04 L3 L1	8	RX30 L1 00	11	VR01 L1 00	11
6699 03 02	13	EW05 L3 00	11	RP00 L1 00	13	RX23 L1 04	8	RX30 L3 00	11	VR01 L3 00	11
6699 10 03	13	EW06 00 01	11	RP00 L3 00	13	RX23 L3 04	8	RX64 L1 63	9		

## For further information

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For other Transair® products please consult the Transair® product catalogue.



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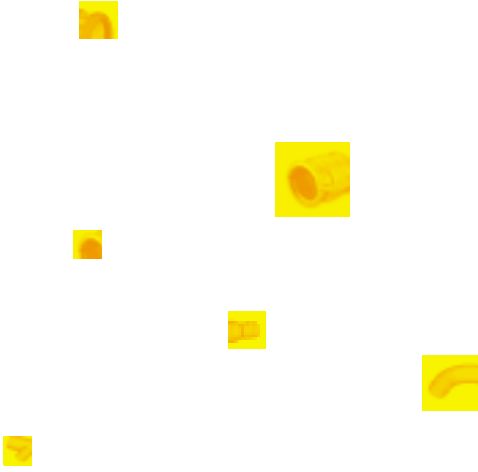
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