

Swage and Crimp Die Selection Chart

Hose Type	Size	Fitting Series	Swage Die DIE-	Crimp Die 80C-*83C-	Machine Selection		Color Code
					Brass	Stainless	
510A	-2	57	-	P02H	A	A	BROWN
510/510A	-3	55	303	P03	A	A	GRAY
510/510A	-4	55	J04	P04J	A	A	RED
510A	-5	55	-	P05	A	A	PURPLE
510/510A	-6	55	306	P06	A	A	YELLOW
510A	-8	55	308	P08	A	A	BLUE
510A	-12	55	-	P12	A	A	GREEN
510/510A	-3	SU	303	P03	A	A	GRAY
510/510A	-6	SU	306	P06	A	A	YELLOW
510A	-8	SU	308	P08	A	A	BLUE
518C/510C	-2	57	-	P02H	A	A	BROWN
518C/510C	-3	55	303	P03	A	A	GRAY
518C/510C	-4	55	J04	P04J	A	A	RED
518C/510C	-5	55	305	P05	A	A	PURPLE
518C/510C	-6	55	306	P06	A	A	YELLOW
518C/510C	-8	55	308	P08	A	A	BLUE
518C/510C	-10	58	H10	P10H	A	A	ORANGE
518C/510C	-12	55	312	P12	A	A	GREEN
518C/510C	-16	55	316	P16	A	A	BLACK
520N/528N	-3	55	303	P03	A	A	GRAY
520N/528N	-4	55	304	P04	A	A	RED
520N/528N	-5	55	305	P05	A	A	PURPLE
520N/528N	-6	55	306	P06	A	A	YELLOW
520N/528N	-8	55	308	P08	A	A	BLUE
520N/528N	-10	55	-	P10	A	A	ORANGE
526BA	-3	55	303	P03	A	A	GRAY
526BA	-4	55	304	P04	A	A	RED
526BA	-6	55	306	P06	A	A	YELLOW
540N	-2	57	H02	P02H	A	A	BROWN
540N	-3	55	303	P03	A	A	GRAY
540N/540P	-4	55	304	P04	A	A	RED
540N	-5	55	305	P05	A	A	PURPLE
540N/540P	-6	55	306	P06	A	A	YELLOW
540N/540P	-8	55	308	P08	A	A	BLUE
540N/540P	-12	55	312	P12	A	A	GREEN
540N	-3	SU	303	P03	A	A	GRAY
540N/540P	-6	SU	306	P06	A	A	YELLOW
540N/540P	-8	SU	308	P08	A	A	BLUE
540N/540P	-12	HY	-	P12	A	A	GREEN
549	-2	57	-	P02H	A	A	BROWN
549	-3	55	303	P03	A	A	GRAY
549	-4	55	304	P04	A	A	RED
549	-5	55	305	P05	A	A	PURPLE
549	-6	55	306	P06	A	A	YELLOW
549	-8	55	308	P08	A	A	BLUE
549	-12	55	312	P12	A	A	GREEN
549	-4	SU	J04	P04J	A	A	RED
549	-6	SU	306	P06	A	A	YELLOW

* See "Crimp Specification and Tool Selection Chart" in this catalog for the proper die ring for these hose sizes. All other hoses use the SILVER RING only.
 † Crimp Machine Code: A = All models; B = Parkrimp II and Superkrimp only.

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