

Parflex Parkrimp Dies

Parkrimp dies, specifically engineered for thermoplastic and fluoropolymer hose:

- Linked die segments
- Pre-matched and assembled
- Fitting series identification grooves
- Fitting size color coded.

Note: Parflex dies have been designed for use with the silver die ring. Silver die rings are to be used with all Parflex hoses unless otherwise specified.

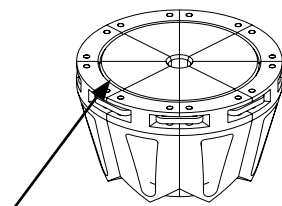
The following is a list of the silver die rings for the approved Parkrimp machines:

Parkrimp I and PHaskrimp - silver die ring part no. 80C-R01-PFD

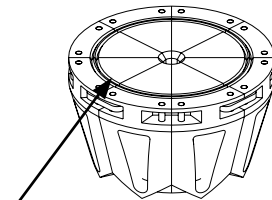
Karrykrimp and MiniKrimp - silver die ring part no. 82C-R01-PFD

Karrykrimp 2 - silver die ring part no. 85C-R01-PFD

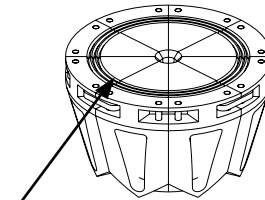
Parkrimp 2 and Superkrimp - silver die rings attached to unit. No additional silver die rings required.



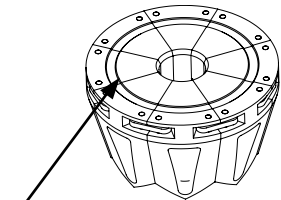
1 groove
55 series



2 grooves
58 series



3 grooves
91N, 92, 93N series



1 V groove
HY series

Color Code:

Size	Color
-2	Brown
-3	Gray
-4	Red
-5	Purple
-6	Yellow
-8	Blue
-10	Orange
-12	Green
-16	Black

Additional Notes:

- 1) The Parkrimp dies used with "HY" series fittings will have a groove of 3/16" wide with the pat number stamped into the groove instead of the "C" groove commonly associated with Parflex crimp dies.
- 2) See Swage and Crimp Die Selection Chart in section "J" of this catalog for proper part number selection.

Visit CrimpSource Online at www.parker.com/dayco/csonline/crimpsource.asp for the latest and most up to date crimping information such as dies and crimp specification for all your favorite Parflex hoses.

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