

Technical and Design Information

Technical & Design Tutorial & Information	234
Dash Sizes for Hose & Tubing	235
Metric Conversion Chart.....	236

Hose Assembly Instructions

Twin/Multi-Line Separation	237
Hose Assembly & Crimping.....	238-243
Field Attachable Fitting Assembly.....	244-245
90 Series Field Attachable Assembly	246-248
Ferrul-Fix Installation	249
PMM-1 Portable Swage	250
SQ Swage	251-253
MiniKrimp™	254-255
Crimp Specification & Tool Selection Chart	256-259
Swage Specification & Tool Selection Chart	260-261
Swage & Crimp Die Selection Chart.....	262-266

Hose Selection, Installation & Maintenance

Recommended Practices for Hydraulic Hose Assemblies	267-271
Selection of Hose Diameter	272-273
Calculation of Hose Length for Over-the-Sheave Applications	274
Hose Permeation Data.....	275

Hose Fittings

Thread Guide.....	276
Pressure Ratings	273

Materials

Media to Fitting & Seal Compatibility.....	278
Metal Tube and Fitting Material Compatibility.....	279
O-Ring Selection	280
Metals Corrosion Scale.....	281
Materials to Parflex Part Number Table	282
Media to Hose Material Compatibility	283-286
Media to Hose Material Compatibility (Hybrid)	287-290
Media to Plastic Tubing Material Compatibility	291-293
Media to Plastic Fitting Material Compatibility.....	294-296

Extra care is taken in the preparation of this literature but Parker is not responsible for any inadvertent typographical errors or omissions. Information subject to change without notice. The information in this catalog is only accurate as of the date of publication. For a more current information base, please consult the Parker Parflex Division web site at www.parker.com/parflex.