

Hydraulic & Pneumatic Hose & Fit.

PTFE Hose & Fittings

Thermoplastic Tubing

Coiled Air Hose, Fittings & Accessories

Truck (Fleet) Products

Tooling & Equipment

Hose Accessories

Technical & Design Information

Approvals & Guides

numeric Index



Hose Assemblies Tutorial

- Review twin/multi-line hose separation page if applicable- this will give you information before proceeding to the assembly pages- not following this procedure may cause permanent damage to hoses
- Review the PMM (Parker Minute Machine) hand swaging machine information if swaging- further information is included with each PMM unit
- Steps for crimping are clearly marked with sequences showing product distinctions (shown in bold panels to the left) between products lines
 - Crimping section as well as universal preparations for all hoses appear first
 - Field attachable, assemblies appear next
 - References to specific pages and sequences are clearly indicated (e.g. for 90 series field attachable fittings skip to page 246)
- The crimping machine shown in the examples is a PARKRIMP I machine*

*The Hose Products Division Parkrimp I is used as an example in this section for illustration and instruction purposes. The PARKRIMP crimping system is the same for all standard Parker portable or bench style crimpers. Please note: You must become familiar with your own specific crimper to determine its operational features. Please review thoroughly and understand your operator's manual included with your machine. Never use a crimper beyond its recommended published capacities. Crimp specifications can be found in this catalog and on line by accessing Crimp Source. www.parker.com/dayco/csonline/crimpsource.asp