

10 ASSEMBLE HOSE

HYBRID & THERMOPLASTIC



Using a rubber mallet, tap fitting onto hose until bottom of fitting shell is aligned with depth insertion mark. Repeat Steps 7-10 for other end of hose if required.

NOTE

The following steps are performed using the Parker Parkrimp I.

NOTE

Pusher slide pin is located inside rear of pusher.

CAUTION

Do not use the black spacer ring on Parflex fittings. Use of the black spacer ring will result in improperly crimped fittings and hose assemblies.

ALL HOSES

11 ASSEMBLE HOSE



Select proper Parkrimp die set. (Refer to Assembly Tool Selection Chart in Catalog 4660 or 4690 for proper Parkrimp die part number.)

12 ASSEMBLE HOSE



Using a molybdenum disulfide type grease, apply a thin layer of grease on bowl of crimper base plate.

13 ASSEMBLE HOSE

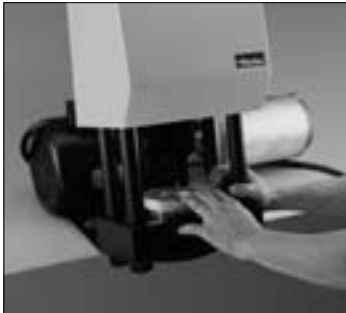


Place die set into bowl.

CAUTION

The silver die ring must be used for all Parflex fittings. Failure to do so will result in improperly crimped fittings and hose assemblies.

14 ASSEMBLE HOSE



Place silver die ring on top of die. Position ring so it is centered on die.

CAUTION

When positioning fitting in die, ensure fitting skirt rests on die step. Failure to do so will result in an improperly crimped or damaged fitting.

15 ASSEMBLE HOSE



Insert hose and fitting from bottom of crimper and up through die set. Position fitting so bottom of fitting skirt rests on die step.