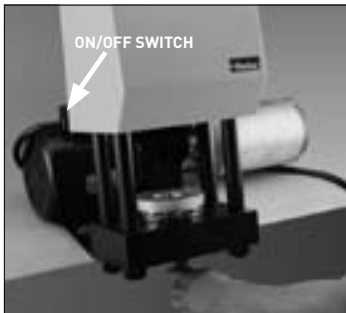


ALL HOSES

**16** ASSEMBLE HOSE



Turn on crimper.

**NOTE**

Pump on crimper should not exceed 3000 PSI. Parker Hannifin will not accept responsibility for the operation of or provide warranty coverage for a crimper that is operated by a power unit other than equipment supplied by Parker Hannifin for the express purpose of operating the crimper.

**WARNING**

Keep fingers and hands away from die-pusher area. Failure to do so may result in personal injury.

**19** ASSEMBLE HOSE



Push handle to retract pusher.

**17** ASSEMBLE HOSE



While holding hose and fitting in position on die step, pull down on handle to activate crimper.

**20** ASSEMBLE HOSE



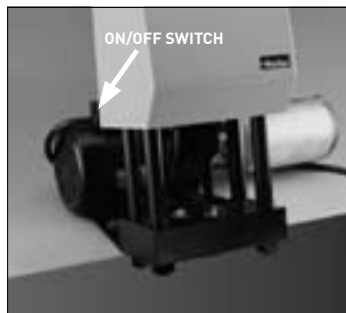
Remove hose assembly and die set.

**18** ASSEMBLE HOSE



Crimp fitting onto hose until die ring contacts base plate.

**21** ASSEMBLE HOSE



Repeat Steps 13-20 for the other end of hose if required.  
Turn off Crimper