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**6** INSPECT FITTINGS



Visually inspect fitting(s) as follows: Inspect socket for threads in shoulder, threads in shell and damage.

**7** INSPECT FITTINGS



Inspect nipple for a through-hole, threads, hex and damage. Ensure swivel nut is properly crimped, has threads and turns freely.

**8** ASSEMBLE HOSE



Using Parker Hoze-Oil or an SAE 20 lubricating oil, lightly lubricate inside and outside of hose end.

**CAUTION**

Ensure hose is installed in correct size hole of vise block. Clamping hose in a smaller hole will crush hose.

**9** ASSEMBLE HOSE



Using a Parker VBS or VBL vise block, place hose in proper hole of vise block and place in bench vise. Ensure enough hose extends from vise block to install socket.

**CAUTION**

Socket should be firm when tightened but not difficult to turn. If socket is difficult to install, check hose for proper lubrication. Re-apply lubricating oil as necessary. Installation of socket without proper lubrication may damage hose.

**10** ASSEMBLE HOSE



Using a wrench, screw socket onto hose counterclockwise until it bottoms. Ensure end of hose is against inside shoulder. Back off socket 1/4 turn clockwise.

**CAUTION**

When tightening socket in vise, do not over tighten vise jaws. Over tightening vise jaws will distort internal threads of socket and hamper installation of nipple.

**11** ASSEMBLE HOSE



Remove vise block and hose from vise.

Place hex portion of socket into vise and tighten vise. Ensure socket extends past vise jaws enough to allow for installation of nipple.

FIELD ATTACHABLES

Hydraulic & Pneumatic Hose & Fit.

PTFE Hose & Fittings

Thermoplastic Tubing

Coiled Air Hose, Fittings & Accessories

Truck (Fleet) Products

Tooling & Equipment

Hose Accessories

Technical & Design Information

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