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**6** INSPECT FITTINGS



Verify fitting part number(s) match work order.

**7** INSPECT FITTINGS



Visually inspect fitting(s) as follows: Inspect socket for a through-hole, threads in shell and damage.

**8** INSPECT FITTINGS



Inspect nipple for a through-hole, threads, hex and damage. Ensure swivel nut is properly crimped, has threads and turns freely.

**9** INSPECT FITTINGS



Inspect sleeve for scratches and damage.

**NOTE**

When installing sockets on hose, check hose ends to determine if wire braid "necks down" (bends inward). If one end "necks down" use this end to slide sockets onto hose.

**10** ASSEMBLE HOSE



Slide two sockets over end of hose with bottom of sockets back to back.

**11** ASSEMBLE HOSE



Position sockets at each end of hose.

**12** ASSEMBLE HOSE



Mount nipple hex in vise. Ensure nipple end extends beyond vise jaws sufficiently to allow installation of hose.

**13** ASSEMBLE HOSE



Push hose bore onto nipple to size tube and to aid in separating braid before fitting sleeve.

**14** ASSEMBLE HOSE



Remove hose from nipple.

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