

Hydraulic & Pneumatic Hose & Fit.

PTFE Hose & Fittings

Thermoplastic Tubing

Coiled Air Hose, Fittings & Accessories

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90 SERIES

21 ASSEMBLE HOSE



Push socket forward and hand-start threading of socket to nipple.

CAUTION

When tightening socket in vise, do not over tighten vise jaws. Over tightening vise jaws will distort internal threads of socket and hamper installation of nipple.

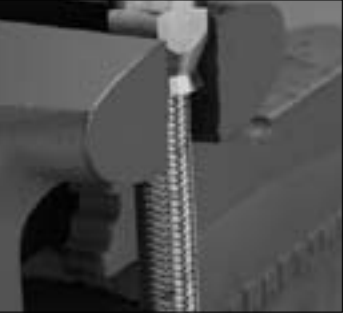
24 ASSEMBLE HOSE



Tighten further to align corners of nipple and socket hexes if necessary.

Repeat Steps 12-24 for other end of hose.

22 ASSEMBLE HOSE



Remove assembly from vise and reposition with socket in vise jaws. Ensure socket extends beyond vise jaws far enough to allow nipple to be completely tightened.

25 MEASURE & INSPECT



Measure and verify hose assembly length matches work order. Pressure test hose assembly if required.

23 ASSEMBLE HOSE



Wrench tighten nipple hex until clearance between hex and socket hex is 1/32" or less.