

CONTINUED FROM PAGE 239

SEWER HOSE

5 INSPECT FITTINGS



Verify fitting part number matches work order.
Visually inspect fitting for properly crimped shells, internal barbs, a through-hole and damage.

8 ASSEMBLE HOSE



Repeat Steps 4a and 4b for other hose.

6 ASSEMBLE HOSE



Mark each hose end with proper insertion depth line as follows:
Place fitting next to hose and align annular crosshatched ring on fitting with end of hose.

9 ASSEMBLE HOSE



Using Parker Hoze-Oil or an SAE 20 lubricating oil, lightly lubricate inside of both hose ends.

7 ASSEMBLE HOSE



Mark hose at bottom of fitting shell. (Mark indicates the full length in which hose will be inserted into fitting.)

10 ASSEMBLE HOSE



Push each hose end into fitting all the way to depth insertion mark.

NOTE

The following steps are performed using the PSH-Swager.

NOTE

You must use 2 complete dies for each size.

CAUTION

Make sure both die halves are the same size and their serial numbers match. Failure to do so will result in an improperly crimped fitting.

Hydraulic & Pneumatic Hose & Fit.
PTFE Hose & Fittings
Thermoplastic Tubing
Coiled Air Hose, Fittings & Accessories
Truck (Fleet) Products
Tooling & Equipment
Hose Accessories
Technical & Design Information
Approvals & Guides
numeric index