

Hydraulic & Pneumatic Hose & Fit.

PTFE Hose & Fittings

Thermoplastic Tubing

Coiled Air Hose, Fittings & Accessories

Truck (Fleet) Products

Tooling & Equipment

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SEWER HOSE

11 ASSEMBLE HOSE



Remove both die securing bolts and nuts.

14 ASSEMBLE HOSE



Install both die securing bolts with nuts positioned in opening of swager plates.

CAUTION

When swaging stainless steel fittings, lubricate through-hole of dies with Parker 702 Oil. Failure to do so may result in damage to fittings.

12 ASSEMBLE HOSE



Place hose and fitting assembly into position on swager.

15 ASSEMBLE HOSE



Tighten die securing bolts 1/4 turn past finger tight.

13 ASSEMBLE HOSE



Insert both die halves around hose in each end of swager.

16 ASSEMBLE HOSE



Using Parker Hoze-Oil or an SAE 20 lubricating oil, generously lubricate fitting surface and I.D. of dies. (For stainless steel fittings, use Parker 702 Oil.)

CAUTION

Ensure swager plates remain in parallel when tightening swager bolts. Failure to do so will result in an improperly swaged fitting.

Generously Lubricate swaging bolts. Failure to do so may result in an improperly swaged fitting.