

Hydraulic & Pneumatic Hose & Fit.

PTFE Hose & Fittings

Thermoplastic Tubing

Coiled Air Hose, Fittings & Accessories

Truck (Fleet) Products

Tooling & Equipment

Hose Accessories

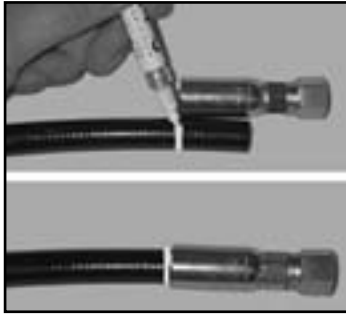
Technical & Design Information

Approvals & Guides

numeric index

55, 57, 58 and 91N

1 ASSEMBLE HOSE



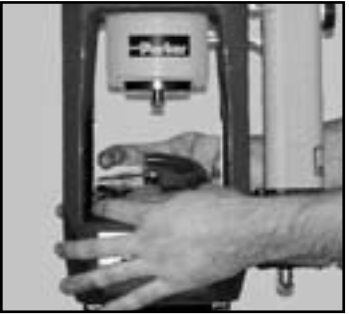
Place the hose next to the fitting and align it with the knurl marks in the fitting shell. Mark the length onto the hose. Push hose into the fitting until the mark on the hose is even with the end of the fitting shell (lubricate hose, if necessary).

2 ASSEMBLE HOSE



Select proper MiniKrimp die set. For Parflex hoses, see Parflex Hose Swage & Crimp Selection Chart in this catalog.)

3 ASSEMBLE HOSE



Place unitized die set into base plate.

4 ASSEMBLE HOSE



Place proper die ring on top of the selected die. See Parker PFD Catalog 4660 for proper die ring selection.

5 ASSEMBLE HOSE



Slide pusher into place onto shoulder bolt.

6 ASSEMBLE HOSE



Position the hose and fitting in dies from below.