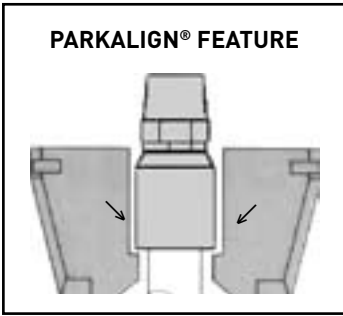


55, 57, 58 and 91N

7 ASSEMBLE HOSE



Rest bottom of coupling on die step using PARKALIGN® feature.

10 ASSEMBLE HOSE



Measure crimp diameter of each fitting at the top, middle and bottom of the shell. Take measurements at a minimum of three places around the shell circumference. Verify crimp diameter is within tolerances. [See Parflex Hose Swage & Crimp Selection Chart in this catalog.]

8 ASSEMBLE HOSE



While holding hose and fitting into position on the die step, begin pumping hand pump until die ring contacts base plate.

9 ASSEMBLE HOSE



Release pressure, remove finished assembly. Check crimp diameter. See Parker PFD Catalog 4660 for correct crimp diameter measurements.

NOTE:

Hose assemblies must be inspected for cleanliness and should be free of all foreign particles.

NOTE:

Parker Hannifin will not accept responsibility for the operation of, or provide warranty coverage for, a crimper that is operated by a power unit other than equipment supplied by Parker Hannifin for the express purpose of operating that crimper.