

Swage and Crimp Die Selection Chart

Hose Type	Size	Fitting Series	Swage Die DIE-	Crimp Die 80C-*83C-	Machine Selection		Color Code
					Brass Steel	Stainless Steel	
549	-8	SU	308	P08	A	A	BLUE
55LT	-2	57	-	P02H	A	A	BROWN
550H/55LT	-3	55	303	P03	A	A	GRAY
550H/55LT	-4	55	304	P04	A	A	RED
550H/55LT	-5	55	305	P05	A	A	PURPLE
550H/55LT	-6	55	306	P06	A	A	YELLOW
550H/55LT	-8	55	308	P08	A	A	BLUE
550H/55LT	-12	55	312	P12	A	A	GREEN
550H/55LT	-16	55	316	P16	A	A	BLACK
550H/55LT	-10	58	H10	P10H	A	A	ORANGE
550H/55LT	-3	SU	303	P03	A	A	GRAY
550H/55LT	-4	SU	304	P04	A	A	RED
550H/55LT	-5	SU	305	P05	A	A	PURPLE
550H/55LT	-6	SU	306	P06	A	A	YELLOW
550H/55LT	-8	SU	308	P08	A	A	BLUE
550H/55LT	-12	HY	312	P12	A	A	GREEN
55FR	-4	55	304	P04	A	A	RED
55FR	-6	55	306	P06	A	A	YELLOW
55FR	-8	55	308	P08	A	A	BLUE
55FR	-12	55	312	P12	A	A	GREEN
55FR	-4	SU	304	P04	A	A	RED
55FR	-6	SU	306	P06	A	A	YELLOW
55FR	-8	SU	308	P08	A	A	BLUE
55FR	-12	HY	312	P12	A	A	GREEN
560	-3	55	303	P03	A	A	GRAY
560	-4	55	304	P04	A	A	RED
560	-5	55	305	P05	A	A	PURPLE
560	-6	55	306	P06	A	A	YELLOW
560	-8	55	J08	P08J	A	A	BLUE
560	-10	55	310	P10	A	A	ORANGE
560	-12	58	H12	P12H	A	A	GREEN
563	-3	55	-	P03	A	A	GRAY
563	-4	55	-	P04	A	A	RED
563	-5	55	-	P05	A	A	PURPLE
563	-6	55	-	P06	A	A	YELLOW
56DH/568DH	-1.5	SF	-	T03	A	A	Gray
56DH/568DH	-2	CY	-	P0368	A	A	Brown
563	-8	55	-	P08J	A	A	BLUE
575X	-3	55	303	P03	A	A	GRAY
575X	-4	55	304	P04	A	A	RED
575X	-6	55	306	P06	A	A	YELLOW
575X	-8	55	308	P08	A	A	BLUE
575X	-12	58H	-	P1258H*	B	B	GREEN
575X	-16	58H	-	P1658H*	B	B	BLACK
575LH	-3	LH	V03X	LH3	A	A	GRAY
580N/588N	-6	58	H06	P06H	A	A	YELLOW
580N/588N	-10	58	H10	P10H	A	A	ORANGE

* See "Crimp Specification and Tool Selection Chart" in this catalog for the proper die ring for these hose sizes. All other hoses use the SILVER RING only.
 † Crimp Machine Code: A = All models; B = Parkrimp II and Superkrimp only.

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