

Swage and Crimp Die Selection Chart

Hose Type	Size	Fitting Series	Swage Die DIE-	Crimp Die 80C-*83C-	Machine Selection		Color Code
					Brass Steel	Stainless Steel	
580N/588N	-12	58	H12	P12H	A	A	GREEN
580N/588N	-16	58	H16	P16H	A	B	BLACK
H580N	-16	58H	-	P1658H*	B	B	BLACK
53FR/530	-6	58	FR06	P06FR	A	A	YELLOW
53FR/530	-8	58	H08	P08H	A	A	BLUE
53FR/530	-12	58	H12	P12H	A	A	GREEN
573LH	-3	LV	V03	LV3	A	A	GRAY
590	-3	55	303	P03	A	A	GRAY
590	-4	55	304	P04	A	A	RED
590	-6	55	306	P06	A	A	YELLOW
590	-8	55	J08	P08J	A	A	BLUE
590	-10	58	H10	P10H	A	B	ORANGE
590	-12	58	H12	P12H	A	B	GREEN
590	-16	58	J16	P16J	A	B	BLACK
593/FHN	-12	LV	H12	P12L	B	B	GREEN
593	-16	LV	J16	P16L*	B	B	BLACK
4PSH/S4	-8	57H	-	P08H	A	A	BLUE
4PSH/S4	-8	58	H08	P08H	A	A	BLUE
4PSH/S4	-8	HY	-	P08H	A	A	BLUE
PSH	-10	57	-	P10H	A	A	ORANGE
PSH/3PSH/HPSH	-12	57	-	P12H	A	A	GREEN
PSH/3PSH/HPSH	-16	57	-	P16J	A	B	BLACK
PSH	-10	58	H10	P10H	A	A	ORANGE
PSH/3PSH/HPSH	-12	58	H12	P12H	A	A	GREEN
PSH/3PSH/HPSH	-16	58	J16	P16J	A	B	BLACK
PSH/3PSH/HPSH	-12	HY	-	P12H	A	A	GREEN
PSH/3PSH/HPSH	-16	HY	-	P1490	A	B	BLACK
MSH	-5	MS	M05	M05	A	A	PURPLE
MSH	-6	MS	M06	M06	A	A	YELLOW
MTH	-4	91N	-	MTH4	A	A	RED
PTH	-3	92	T10090-5	T05	A	A	PURPLE
1035HT	-3	55	303	P03	A	A	GRAY
1035A/1035HT	-4	55	304	P04	A	A	RED
1035A/1035HT	-6	55	306	P06	A	A	YELLOW
53LT/538LT	-3	55	303	P03	A	A	GRAY
53LT/538LT	-4	55	304	P04	A	A	RED
53LT/538LT	-5	58	R05	P05R	A	A	PURPLE
53LT/538LT	-6	58	FR06	P06FR	A	A	YELLOW
53LT/538LT	-8	58	H08	P08H	A	A	BLUE
53LT/538LT	-10	58	H10	P10H	A	A	ORANGE
53LT/538LT	-12	58H	-	P1258K*	B	B	GREEN
53LT/538LT	-5	HY	R05	P04H	A	A	RED
53LT/538LT	-6	HY	FR06	P06FR	A	A	YELLOW
53LT/538LT	-8	HY	H08	P08H	A	A	BLUE
GPH/GPV	-3	55	J03	P03J	A	A	GRAY
GPH/GPV	-5	55	305	P05	A	A	PURPLE
GPH/GPV	-6	55	306	P06	A	A	YELLOW
GPH/GPV	-8	55	J08	P08J	A	A	BLUE

* See "Crimp Specification and Tool Selection Chart" in this catalog for the proper die ring for these hose sizes. All other hoses use the SILVER RING only.
 † Crimp Machine Code: A = All models; B = Parkrimp II and Superkrimp only.