

Swage and Crimp Die Selection Chart

Hose Type	Size	Fitting Series	Swage Die DIE-	Crimp Die 80C-*83C-	Machine Selection		Color Code
					Brass Steel	Stainless Steel	
GPH/GPV	-10	55	310	P10	A	A	ORANGE
GPH/GPV	-12	55	312	P12	A	A	GREEN
3CNG	-4	55	304	P04	A	A	RED
3CNG	-6	58	H06	P06H	A	A	YELLOW
4CNG	-6	58	H06	P06H	A	A	RED
5CNG/5CNGLT/5CNGFR	-3	55	303	P03	A	A	GRAY
5CNG/5CNGLT/5CNGFR	-4	58	H04	P04H	A	A	RED
5CNG/5CNGLT/5CNGFR	-6	58	H06	P06H	A	A	YELLOW
5CNG/5CNGLT/5CNGFR	-8	58	H08	P08H	A	A	BLUE
5CNG/5CNGLT/5CNGFR	-12	58H	-	P1258H*	B	B	GREEN
5CNG/5CNGLT/5CNGFR	-16	58H	-	P1658H*	B	B	BLACK
HGPH	-4	55	-	P04	A	A	GRAY
GPH	-3	HBL	-	GPH3	A	A	GRAY
GPH	-4	HBL	-	GPH4	A	A	RED
GPH	-5	HBL	-	GPH5	A	A	PURPLE
GPH	-6	HBL	-	GPH6	A	A	YELLOW
GPH	-8	HBL	-	GPH8	A	A	BLUE
GPH	-10	HBL	-	GPH10	A	A	ORANGE
GPH	-12	HBL	-	GPH12	A	A	GREEN
GPH	-16	HBL	-	GPH16	A	A	BLACK
D6	04	HY	-	P0580	A	A	RED
D6	06	HY	-	P0740	A	A	YELLOW
D6	08	HY	-	P0870	A	A	BLUE
D6	10	HY	-	P1045	A	A	ORANGE
D6	12	HY	-	P1220	A	A	GREEN
D6	16	HY	-	P1525	A	A	BLACK
H6	04	HY	-	P0550	A	A	RED
H6	05	HY	-	P0635	A	A	PURPLE
H6	06	HY	-	P0705	A	A	YELLOW
H6	08	HY	-	P0845	A	A	BLUE
H6	10	HY	-	P1045	A	A	ORANGE
H6	12	HY	-	P1195	A	A	GREEN
HFS/HR1C	04	HY	-	P0580	A	A	RED
HFS	05	HY	-	P0665	A	A	PURPLE
HFS/HR1C	06	HY	-	P0740	A	A	YELLOW
HFS/HR1C	08	HY	-	P0845	A	A	BLUE
HFS	12	HY	-	P1130	A	A	GREEN
HFS	16	HY	-	P1395	A	A	BLACK
HFS2/HR2C	04	HY	-	P0625	A	A	PURPLE
HFS2/HR2C	06	HY	-	P0740	A	A	YELLOW
HFS2/HR2C	08	HY	-	P0870	A	A	BLUE
HFS2/HR2C	10	HY	-	P1015	A	A	ORANGE
HFS2/HR2C	16	HY	-	P1450	A	A	BLACK
R6	06	HY	-	P0740	A	A	YELLOW
R6	08	HY	-	P0870	A	A	BLUE
R6	10	HY	-	P1100	A	A	ORANGE
R6	12	HY	-	P1245	A	A	GREEN
R6	16	43	-	M1600	A	A	BLACK
S5	08	55	308	P08	A	A	BLUE

* See "Crimp Specification and Tool Selection Chart" in this catalog for the proper die ring for these hose sizes. All other hoses use the SILVER RING only.
 † Crimp Machine Code: A = All models; B = Parkrimp II and Superkrimp only.

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