

Swage and Crimp Die Selection Chart

Hose Type	Size	Fitting Series	Swage Die DIE-	Crimp Die 80C-*83C-	Machine Selection		Color Code
					Brass Steel	Stainless Steel	
S5	10	43	-	P1130	A	A	GREEN
S6	12	58	H12	P12H	A	A	GREEN
S6	16	58	J16	P16J	A	A	BLACK
S6	12	HY	-	P12H	A	A	GREEN
S6	16	HY	-	P1450	A	A	BLACK
S6	20	SQ	-	T24*	B	B	RED
S9	12	58	H12	P12H	A	A	GREEN
S9	16	58	J16	P16J	A	A	BLACK
S9	12	HY	-	P12H	A	A	GREEN
S9	16	HY	-	P1490	A	A	BLACK
HTB	04	BW	-	P0745	A	A	YELLOW
HTB	06	43	-	A06	A	A	YELLOW
HTB	08	43	-	A08	A	A	BLUE
HTB	10	43	-	A10	A	A	ORANGE
HTB	12	43	-	A12	A	A	GREEN
HTB	16	43	-	A16	A	A	BLACK
M8	06	43	-	M0850	A	A	YELLOW
M8	08	43	-	M1010	A	A	BLUE
M8	10	43	-	M1170	A	A	ORANGE
573X/XL	-3	LV	V03	-	-	-	-
573X	-16	LV	J16	-	-	-	-
919	-3	91	-	T03	A	A	GRAY
919/919U/929/929B	-4	91N	-	T04N	A	A	RED
919/919B	-5	91N	-	T05N	A	A	PURPLE
919/919B/919U/929/929B	-6	91N	-	T06N	A	A	YELLOW
919/919B/919U/929/929B	-8	91N	-	T08N	A	A	BLUE
919	-10	91N	-	T10N	A	A	ORANGE
919/919U/929B	-12	91N	-	T12N	A	A	GREEN
919/919U	-16	91N	-	T16N	A	A	BLACK
919	-20	91	-	T20	A	A	WHITE
919J/929BJ	-4	91N	-	T04J	A	A	RED
919J/929BJ	-5	91N	-	T05J	A	A	PURPLE
919J/929BJ	-6	91N	-	T06J	A	A	YELLOW
919J/929BJ	-8	91N	-	T08J	A	A	BLUE
919J/929BJ	-10	91N	-	T10J	A	A	ORANGE
919J/929BJ	-12	91N	-	T12J	A	A	GREEN
919J	-16	91N	-	T16	A	A	BLACK
929B	-16	91N	-	T16H	A	A	BLACK
929BJ	-16	91N	-	T16HJ	A	A	BLACK
939/939B	-10	93N	-	83C-T10*	A	A	ORANGE
939/939B	-12	93N	-	83C-T12*	A	A	GREEN
939/939B	-16	93N	-	83C-T16*	B	B	BLACK
939/939B	-20	93N	-	83C-T20*	B	B	WHITE
939/939B	-24	93N	-	83C-T24*	B	B	RED
939/939B	-32	93N	-	83C-T32*	B	B	GREEN

* Use silver spacer ring only with all Parflex hoses. Do not use black spacer ring on the SuperKrimp, ParKrimp I or ParKrimp II. Parflex Crimp Dies can be further identified by machined grooves in the top of dies: 55 Series has one groove - 58 Series has two grooves - 91N Series has three grooves.
 † Crimp Machine Code: A = All models; B = Parkrimp II and Superkrimp only.