

ROUGH TOP LAGGING



Rough Top Rubber Lagging is available in either **vulcanized** or **bolt on**.

Vulcanized Rough Top is 60±5 durometer Shore A, SBR Black Rubber. It is bonded directly to the pulley rim in the vulcanizing process.

Bolt on Rough Top Lagging material is applied to the pulley rim which is coated with a special bonding adhesive and fastened to the pulley rim with strong self tapping screws at the beginning and end of the lagging.

The top cover of both types of Rough top has thousand of fingers that grip the belt. This irregular surface increases the rubber's tractive capacity and helps keep the rubber clean.

SLIDE-LAG®



Quality rubber is bonded to special traction pads fitting the pulley rim. The pads slide into retainers welded into the pulley rim. New pads can easily be replaced without removing the pulley from the conveyor.

Slide-Lag® is a registered trademark of Holz Rubber Co., Inc.

VULCANIZED RUBBER LAGGING AND GROOVING



Vulcanized rubber lagging is 60±5 durometer Shore A, S.B.R. black rubber without a cloth fabric. It is bonded directly to the pulley rim in the vulcanizing process. The finished rubber surface has a cloth impression. When **GROOVING** is required, please specify whether herringbone or another type of grooving is desired. Normally, grooving should not be used in vulcanized rubber less than 3/8" thick.

NOTE: Direction of grooving must be stated if we supply the lagging and install a shaft. Normally grooving should be run with the apex of the pattern leading.

VULCANIZED LAGGING TOLERANCES

PLAIN WRAPPED CLOTH IMPRESSION LAGGING: ± 1/8" on rubber thickness—no concentricity tolerance guaranteed.

If you have an application for lagged pulleys that demands exact concentricity, such as some elevator pulleys, slide bed or reversing conveyor pulleys, then we suggest that you order machined lagged pulleys. True, this will cost more initially; however, in a tough application, this cost would be offset quickly by additional necessary labor when trying to train the belt.

Part Number Example

